

Near-infrared carbon-implanted waveguides in Tb³⁺-doped aluminum borosilicate glasses

Yue WANG¹, Jiaxin ZHAO¹, Qifeng ZHU¹, Jianping SHEN¹, Zhongyue WANG¹, Haitao GUO²,
Chunxiao LIU (✉)¹

¹ College of Electronic and Optical Engineering, Nanjing University of Post and Telecommunications, Nanjing 210023, China

² State Key Laboratory of Transient Optics and Photonics, Xi'an Institute of Optics and Precision Mechanics, Chinese Academy of Sciences (CAS), Xi'an 710119, China

© Higher Education Press and Springer-Verlag GmbH Germany, part of Springer Nature 2019

Abstract Ion implantation has played a unique role in the fabrication of optical waveguide devices. Tb³⁺-doped aluminum borosilicate (TDAB) glass has been considered as an important magneto-optical material. In this work, near-infrared waveguides have been manufactured by the (5.5 + 6.0) MeV C³⁺ ion implantation with doses of (4.0 + 8.0) × 10¹³ ions·cm⁻² in the TDAB glass. The modes propagated in the TDAB glass waveguide were recorded by a prism-coupling system. The finite-difference beam propagation method (FD-BPM) was carried out to simulate the guiding characteristics of the TDAB glass waveguide. The TDAB glass waveguide allows the light propagation with a single-mode at 1.539 μm and can serve as a potential candidate for future waveguide isolators.

Keywords Tb³⁺-doped aluminum borosilicate (TDAB) glass, optical waveguide, ion implantation

1 Introduction

Optical waveguides can guide the light wave to propagate in a specified direction. They are indispensable in optical systems and networks including optical communication system and fiber-optic networks [1–3]. The choice of fabrication technique is a key consideration in the realization of optical waveguides [4]. Therefore, Ti diffusion technique [5], ion implantation [6], radio frequency (RF) magnetron sputtering [7], and plasma enhanced chemical vapor deposition (PECVD) [8] are widely utilized to manufacture optical waveguide structures. The ion implantation method has emerged as a

competitive technique for the waveguide preparation in a diversity of optical transparent materials [9]. In the procedure of ion implantation, the energetic ions with positive charges bombard the target material to modify the properties of the surface layer in an acceleration system [10]. The ions lose energies by interacting with the nucleus and electrons of the target material [11]. They eventually stop at the micron-order depth below the surface of the target material [12]. The refractive index (RI) in the irradiated film is changed through damages and defects induced by the implantation, forming a waveguide structure [13]. The ion-implanted waveguides usually possess stable and compact characteristics [14]. In addition, when ions are implanted into a host material, they are absorbed by the substrate and become part of the material [15]. Therefore, the implanted layer does not fall off or peel off from the matrix.

The choice of matrix material is another factor that determines the performances of an optical waveguide [16]. The Tb³⁺-doped aluminum borosilicate (TDAB) glass is a kind of inorganic material with wide applications in the field of both functional devices and high power laser systems, due to the unique properties that include -0.33 min/(Oe·cm) Verdet constant at 0.6328 μm, simple preparation low optical absorption, and high resistance to laser damage [17]. Especially, it can be employed to block the reflected light in photonic integrated circuits as a class of Faraday rotation materials in visible and infrared regions [18,19]. Therefore, the TDAB glass is suitable for preparing various type waveguides. The method of carbon ion implantation has been applied to manufacture waveguides on the TDAB glass [20]. However, the optical characteristics of the carbon-implanted waveguides were studied in the visible range (0.6328 μm). As well known, optical waveguides operated at ~1.5 μm are indispensable in optical communications [21]. Therefore, the exploration

of the 1.5 μm carbon-implanted TDAB glass waveguides is urgent needed for the telecommunication system. In this work, an optical waveguide in the TDAB glass has been fabricated by virtue of the ion implantation method and its guided characteristics in near-infrared telecommunication band around a wavelength of 1.5 μm have been studied in detail. It will be able to open up possibilities for waveguide isolators.

2 Experiments and simulations

The TDAB glass was synthesized by means of a melt-quenching method from high-purity oxides including SiO₂, B₂O₃, Al₂O₃, and Tb₂O₃ in the Chinese Academy of Sciences (CAS). The raw materials were mixed and melted at 1300°C in a platinum crucible for 120 min. The liquid was cast in a preheated brass mold and subsequently annealed to remove inner tension in the muffle furnace at transformation temperature (T_g). The wafer used for the spectroscopic measurements and the waveguide fabrication was cut from the bulk TDAB glass. Its length, width and height were 10, 5 and 2 mm respectively. The two surfaces with 10.0 mm \times 5.0 mm size and opposite end-faces with 2.0 mm \times 5.0 mm dimension were all polished to optical quality. The polished TDAB glass with rectangular shape is shown in the inset in Fig. 1.

To determine the formation parameters of the TDAB glass waveguide formed by ion implantation, the stopping and range of ions in matter code (SRIM 2013) was adopted to calculate the process of the ion irradiation [22–24]. Then, a proton implantation with 0.4 MeV energy and 8.0×10^{16} ions·cm⁻² dose was conducted on one of the polished 10.0 mm \times 5.0 mm surfaces of the TDAB glass in Nanaln (Jinan Jingzheng Electronics Co., Ltd.), as shown in Fig. 1. In the procedure of the ion irradiation, the current density of the hydrogen ions was controlled less than 100 nA·cm⁻² to reduce excessive thermal effect.

After the irradiation, a Model 2010 prism coupler (Metricon) was adopted to measure the m-line spectrum of

the implanted TDAB glass. The prism coupling system consists of a laser, a photodetector, and a coupling head. The laser is emerged as a light source. The photodetector is utilized to monitor the light intensity reflected by the prism. The coupling head enables a waveguide to be cohered with the prism closely. Figure 2 shows the schematic set-up for the prism coupling system. During the measurement, the intensity detected by the photodetector fluctuates when the incident angle changes. For some special angles, the incident light can tunnel into the waveguide layer through the air gap between the sample and the prism, causing a decrease in light intensity at the detector. Hence, the effective refractive indices can be calculated by using computer modeling techniques.

3 Results and discussion

The vacancy distributions of the 5.5 (blue dot curve in Fig. 3) and 6.0 MeV (red dashed curve in Fig. 3) carbon ions irradiated into the TDAB glass were calculated by virtue of the SRIM 2013 code, as depicted in Fig. 3. The peaks of the vacancy distributions for the (5.5 + 6.0) MeV C³⁺ ion implantations are at the depths of 3.15 and 3.36 μm , respectively. The vacancy profile of double-energy carbon ions (black solid curve in Fig. 3) was obtained as simple algebraic sums of the corresponding pairs of single-energy

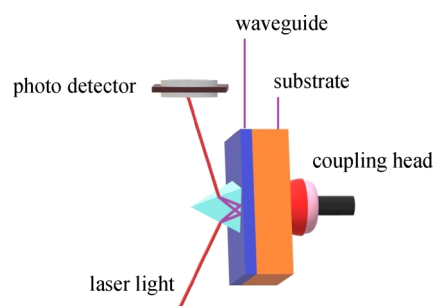


Fig. 2 Schematic of the set-up for the prism coupling method

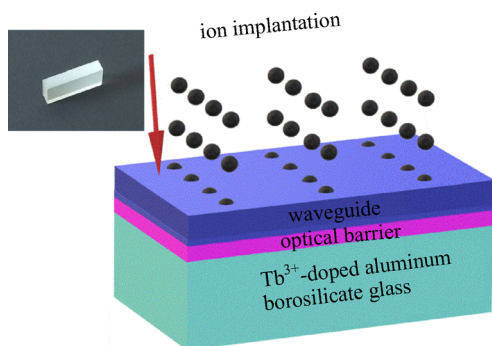


Fig. 1 Schematic of a waveguide formation by an ion implantation method. The inset is the photograph of the polished TDAB glass

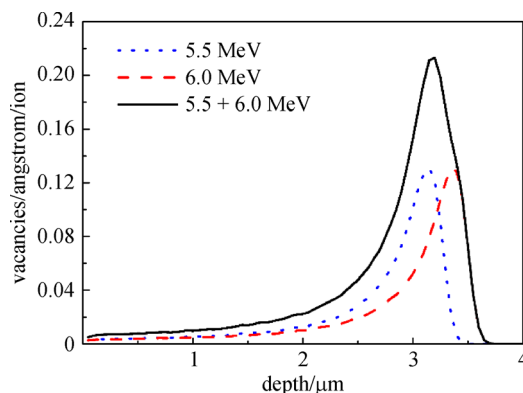


Fig. 3 Vacancy distribution versus the implantation depth for (5.5 + 6.0) MeV C³⁺ ions implanted into the TDAB glass

carbon ion profiles. The most of the vacancies of (5.5 + 6.0) MeV carbon ions are at 3.2 μm below the surface of the TDAB glass. It causes the decrease in density and RI, and hence produces an optical barrier in the TDAB glass substrate. Additionally, it is obvious to observe that the double-energy ion irradiation broadens the larger damage range than the single-energy irradiation, corresponding to a wider optical barrier layer formed at the end of the carbon-ion track. The broader optical barrier can reduce the light leakage and improve the capacity of the fabricated waveguide.

The prism coupling method is an efficient technique to couple the incident light into a waveguide and measure the effective RIs of the propagation modes. Figure 4 displays the dark-mode profile recorded by means of the Model 2010 prism coupling system after the double-energy carbon ion irradiation. In Fig. 4, the x axis denotes effective RI and the longitudinal coordinate suggests relative intensity of light. The sharp dip on the m -line spectrum represents the excited waveguide mode, suggesting that the light enters into the waveguide layer and propagates therein. Therefore, there is an optical propagation mode in the carbon-ion implanted TDAB glass waveguide from Fig. 4. The effective RI of the dip (1.7162) is smaller than the RI of the TDAB glass substrate (1.7172), which is due to the modified waveguide layer induced by the ion implantation. It indicates that the energetic carbon ion irradiation into the TDAB glass produces a reduced RI layer near the end of the carbon ion trajectory.

The finite-difference beam propagation method (FD-BPM) is one of the most commonly used calculation ways for studying the optical characteristics of light waves inside waveguide structures [25–27]. The optical field distribution in the TDAB glass waveguide fabricated by the (5.5 + 6.0) MeV C^{3+} ion irradiation with doses of $(4.0 + 8.0) \times 10^{13}$ ions \cdot cm^{-2} was calculated by the FD-BPM software. Figure 5 illustrates the calculated field intensity profile of the fundamental mode. The formed waveguide was found

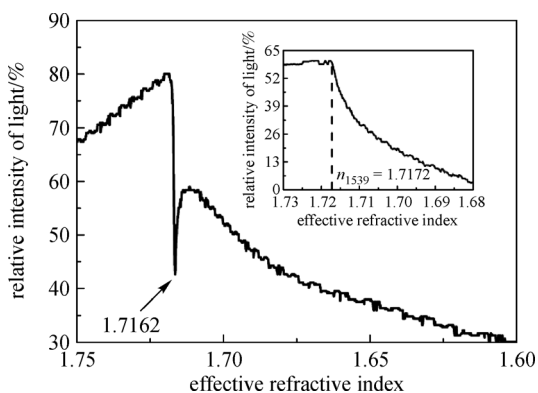


Fig. 4 Relative light intensity versus effective RI for the double-energy carbon ion implanted TDAB glass and the inset is the RI of the unimplanted TDAB glass

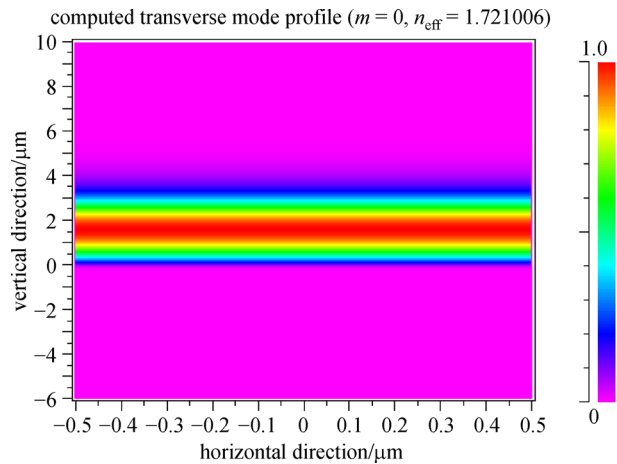


Fig. 5 Simulated guided mode intensity profile for the double-energy carbon ion implanted TDAB glass waveguide

to be single-mode in the vertical direction. The simulated effective RI of the fundamental mode in the computed transverse mode distribution is close to the counterpart on the dark-mode curves. The width of the calculated near-filed intensity image in the vertical direction is in agreement with the peak position of the vacancy distribution.

4 Conclusion

A planar waveguide operating at 1.539 μm has been manufactured by utilizing the double-energy carbon ion irradiation with energies of (5.5 + 6.0) MeV and fluences of $(4.0 + 8.0) \times 10^{13}$ ions \cdot cm^{-2} in the TDAB glass. The waveguide has a single-transverse-mode in near-infrared region from the m -line spectrum. The near-filed image calculated by the FD-BPM suggests that the TDAB glass waveguide can support single mode propagation at the wavelength of 1.539 μm . It is promising for the further development and application of waveguide-based optical isolators.

Acknowledgements This work was financially supported by the National Natural Science Foundation of China (Grant Nos. 11405041, 51502144 and 61475189).

References

1. Tan Y, Ma L N, Akhmadaliev S, Zhou S Q, Chen F. Ion irradiated Er:YAG ceramic cladding waveguide amplifier in C and L bands. *Optical Materials Express*, 2016, 6(3): 711–716
2. Ríos C, Stegmaier M, Hosseini P, Wang D, Scherer T, Wright C D, Bhaskaran H, Pernice W H P. Integrated all-photonics non-volatile multi-level memory. *Nature Photonics*, 2015, 9(11): 725–732

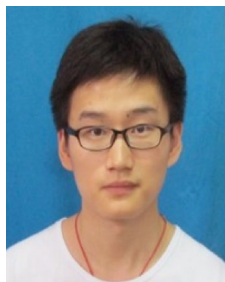
3. Wang C, Zhang M, Chen X, Bertrand M, Shams-Ansari A, Chandrasekhar S, Winzer P, Lončar M. Integrated lithium niobate electro-optic modulators operating at CMOS-compatible voltages. *Nature*, 2018, 562(7725): 101–104
4. Hu H, Ricken R, Sohler W. Low-loss ridge waveguides on lithium niobate fabricated by local diffusion doping with titanium. *Applied Physics B, Lasers and Optics*, 2010, 98(4): 677–679
5. Yang X F, Zhang Z B, Wong W H, Yu D Y, Pun E Y B, Zhang D L. Refractive index change in Ti-diffused near-stoichiometric LiTaO₃ waveguide and its relation to Ti-concentration. *Materials Chemistry and Physics*, 2018, 203: 340–345
6. Ma L N, Tan Y, Ghorbani-Asl M, Boettger R, Kretschmer S, Zhou S, Huang Z, Krashennnikov A V, Chen F. Tailoring the optical properties of atomically-thin WS₂ via ion irradiation. *Nanoscale*, 2017, 9: 11027–11034
7. Meriche F, Touam T, Chelouche A, Dehimi M, Solard J, Fischer A, Boudrioua A, Peng L H. Post-annealing effects on the physical and optical waveguiding properties of RF sputtered ZnO thin films. *Electronic Materials Letters*, 2015, 11(5): 862–870
8. Wang Y N, Luo Y, Sun C Z, Xiong B, Wang J, Hao Z B, Han Y J, Wang L, Li H T. Laser annealing of SiO₂ film deposited by ICPECVD for fabrication of silicon based low loss waveguide. *Frontiers of Optoelectronics*, 2016, 9(2): 323–329
9. Chen F. Micro- and submicrometric waveguiding structures in optical crystals produced by ion beams for photonic applications. *Laser & Photonics Reviews*, 2012, 6(5): 622–640
10. Jaque D, Chen F. High resolution fluorescence imaging of damage regions in H⁺ ion implanted Nd:MgO:LiNbO₃ channel waveguides. *Applied Physics Letters*, 2009, 94(1): 011109
11. Zhao J H, Zhang L, Wang X L. Waveguide and Raman spectroscopic visualization in C-implanted Ca_{0.20}Ba_{0.80}Nb₂O₆ crystal. *Optical Materials Express*, 2014, 4(4): 864–869
12. Wang L, Haunhorst C E, Volk M F, Chen F, Kip D. Quasi-phase-matched frequency conversion in ridge waveguides fabricated by ion implantation and diamond dicing of MgO:LiNbO₃ crystals. *Optics Express*, 2015, 23(23): 30188–30194
13. Bányász I, Zolnai Z, Fried M, Berneschi S, Pelli S, Nunzi-Conti G. Leaky mode suppression in planar optical waveguides written in Er:TeO₂-WO₃ glass and CaF₂ crystal via double energy implantation with MeV N⁺ ions. *Nuclear Instruments and Methods in Physical Research Section B*, 2014, 326: 81–85
14. Vázquez G V, Valiente R, Gómez-Salces S, Flores-Romero E, Rickards J, Trejo-Luna R. Carbon implanted waveguides in soda lime glass doped with Yb³⁺ and Er³⁺ for visible light emission. *Optics & Laser Technology*, 2016, 79: 132–136
15. Bai M Y, Zhao Y L, Jiao B B, Zhu L J, Zhang G D, Wang L. Research on ion implantation in MEMS device fabrication by theory, simulation and experiments. *International Journal of Modern Physics B*, 2018, 32(14): 1850170
16. Shen X L, Zhu Q F, Zheng R L, Lv P, Guo H T, Liu C X. Near-infrared optical properties of Yb³⁺-doped silicate glass waveguides prepared by double-energy proton implantation. *Results in Physics*, 2018, 8: 352–356
17. Li W N, Zou K S, Lu M, Peng B, Zhao W. Faraday glasses with a large size and high performance. *International Journal of Applied Ceramic Technology*, 2010, 7(3): 369–374
18. Stadler B J H, Mizumoto T. Integrated magneto-optical materials and isolators: a review. *IEEE Photonics Journal*, 2014, 6(1): 1–15
19. Srinivasan K, Stadler B J H. Magneto-optical materials and designs for integrated TE- and TM-mode planar waveguide isolators: a review. *Optical Materials Express*, 2018, 8(11): 3307–3318
20. Liu C X, Fu L L, Zhang L L, Guo H T, Li W N, Lin S B, Wei W. Carbon-implanted monomode waveguides in magneto-optical glasses for waveguide isolators. *Applied Physics A, Materials Science & Processing*, 2016, 122(2): 94
21. Bradley J D B, Pollnau M. Erbium-doped integrated waveguide amplifiers and lasers. *Laser & Photonics Reviews*, 2011, 5(3): 368–403
22. Ziegler J F. SRIM-The Stopping and Range of Ions in Matter
23. Cui X J, Wang L L, Zhang H K, Chen T. KTiOPO₄ double barrier optical waveguides produced by Rb⁺-K⁺ ion exchange and subsequent He⁺-ion irradiation. *Optical Engineering (Redondo Beach, Calif.)*, 2016, 55(3): 036107
24. Wang Y, Shen X L, Zheng R L, Lv P, Liu C X, Guo H T. Optical planar waveguides fabricated by using carbon ion implantation in terbium gallium garnet. *Journal of the Korean Physical Society*, 2018, 72(7): 765–769
25. Rsoft Design Group. Computer software BeamPROP version 8.0
26. Tan Y, de Aldana J R V, Chen F. Femtosecond laser-written lithium niobate waveguide laser operating at 1085 nm. *Optical Engineering (Redondo Beach, Calif.)*, 2014, 53(10): 107109
27. Liu C X, Fu L L, Cheng L L, Zhu X F, Lin S B, Zheng R L, Zhou Z G, Guo H T, Li W N, Wei W. Optimization effect of annealing treatment on oxygen-implanted Nd:CNGG waveguides. *Modern Physics Letters B*, 2016, 30(20): 1650261



Yue Wang received the B.S. degree from Nanjing Institute of Technology in 2017. She is currently working toward the M.S. degree in Nanjing University of Posts and Telecommunications. Her major research interests include optical waveguides and optical isolators.



Jiixin ZHAO is currently working toward the B.S. degree in Nanjing University of Posts and Telecommunications. His research interests focus on optical waveguides and waveguide lasers.



Qifeng ZHU received the B.S. degree from Anhui Polytechnic University in 2017. He is currently working toward the M.S. degree in Nanjing University of Posts and Telecommunications. His research interests include the design and development of compact waveguide devices.



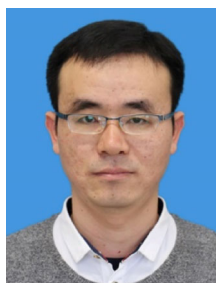
Jianping SHEN is working as a lecturer in School of Optoelectronic Engineering, Nanjing University of Posts and Telecommunications. His major research interest focuses on high-power laser systems.



Zhongyue Wang received his Ph.D. degree from Institute of Advanced Materials (IAM), Nanjing University of Posts and Telecommunications (NUPT) in 2014, and then worked at the College of Electronic and Optical Engineering & College of Microelectronics (EOM), Nanjing University of Posts and Telecommunications (NUPT) as a lecturer. His research interests are rare earth fluorescent materials, nanomaterial, electrode materials for lithium/sodium ion batteries.



Haitao Guo received the B.S. and Ph.D. degrees in Material Science and Engineering from Wuhan University of Technology in 2002 and 2007, respectively. Now, he is working as a professor in Xi'an Institute of Optics and Precision Mechanics, Chinese Academy of Sciences. His major research interests are fabrication and analysis of new functional glasses, fibers and optical device, etc.



Chunxiao Liu received the B.S. degree from West Anhui University in 2006, got his M.S. degree from Shandong University in 2009, received his Ph.D. degree from Xi'an Institute of Optics and Precision Mechanics of CAS in 2012. He is working as an assistant professor in School of Optoelectronic Engineering, Nanjing University of Posts and Telecommunications. His major research interests include optical waveguides, optical isolators and fiber lasers.