

Supporting Information

Table S1 Physical properties and primary elemental components in dredged river sediment.

| Parameters | Value |
|------------------------------------|------------|
| pH | 5.99±0.06 |
| Moisture (%) | 60.19±0.17 |
| N (%) | 0.50±0.01 |
| C (%) | 5.94±0.01 |
| H (%) | 1.84±0.02 |
| S (%) | 0.19±0.01 |
| C/N | 11.97±0.30 |
| C/H | 3.23±0.04 |
| Na ₂ O (%) | 0.1 |
| MgO (%) | 0.21 |
| K ₂ O (%) | 1.46 |
| Al ₂ O ₃ (%) | 20.65 |
| SiO ₂ (%) | 62.39 |
| CaO (%) | 1.22 |
| Fe ₂ O ₃ (%) | 6.31 |
| P ₂ O ₅ (%) | 0.12 |

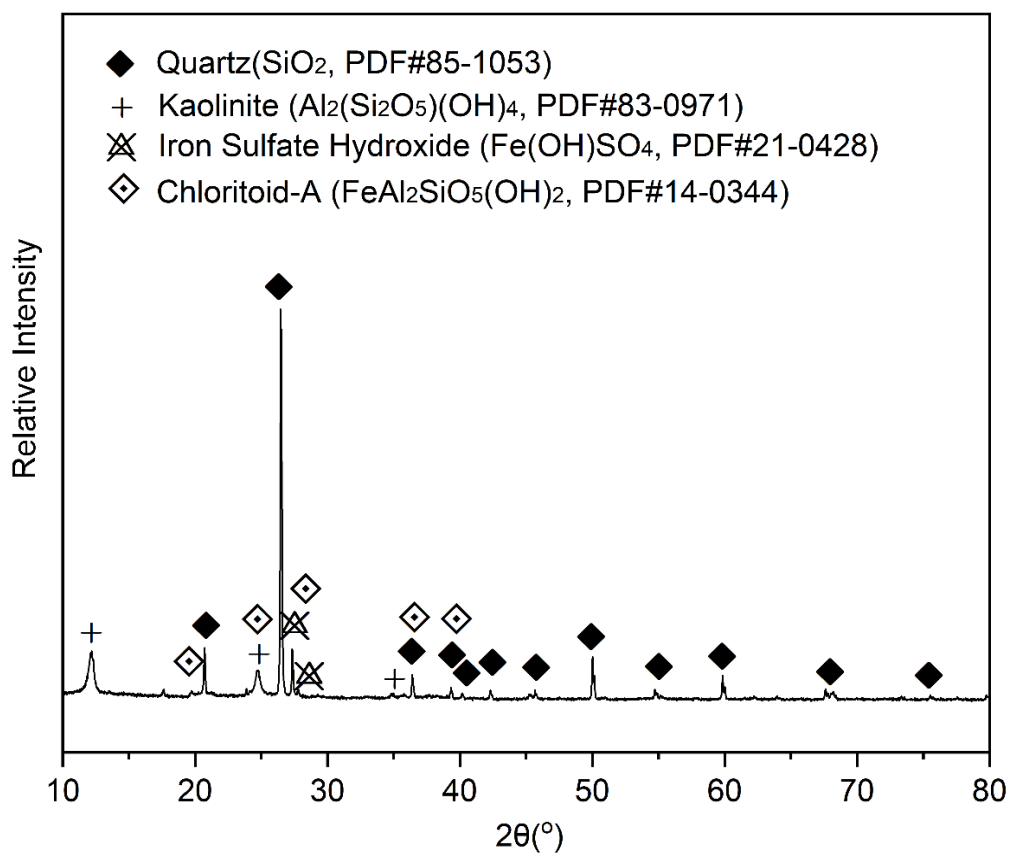


Fig. S1 Mineralogical compositions in the dredged river sediment.

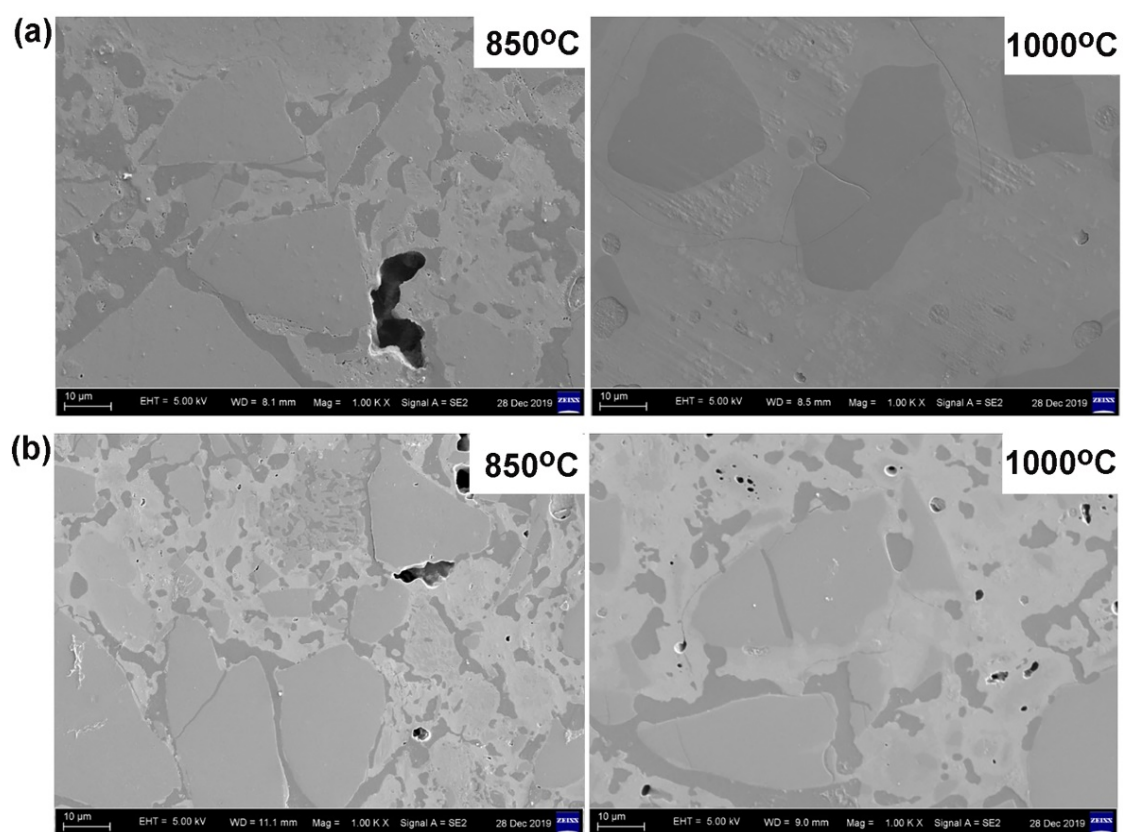


Fig. S2 SEM images of the samples with (Al+Si):Cd mole ratio of (a) 6:1 and (b) 12:1 sintered at 850°C and 1000°C.

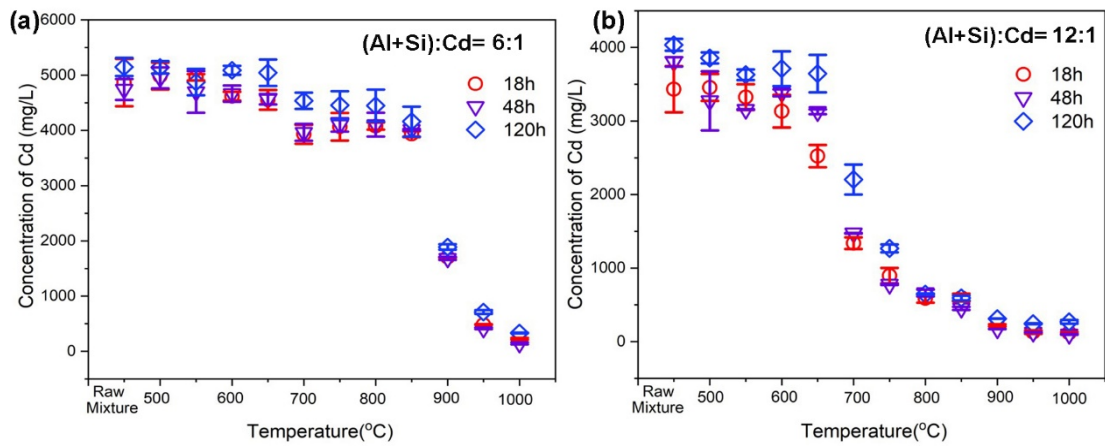


Fig. S3 Cd concentrations in the leachates of raw mixtures and sintering products with (Al+Si):Cd mole ratio of (a) 6:1 and (b) 12:1.

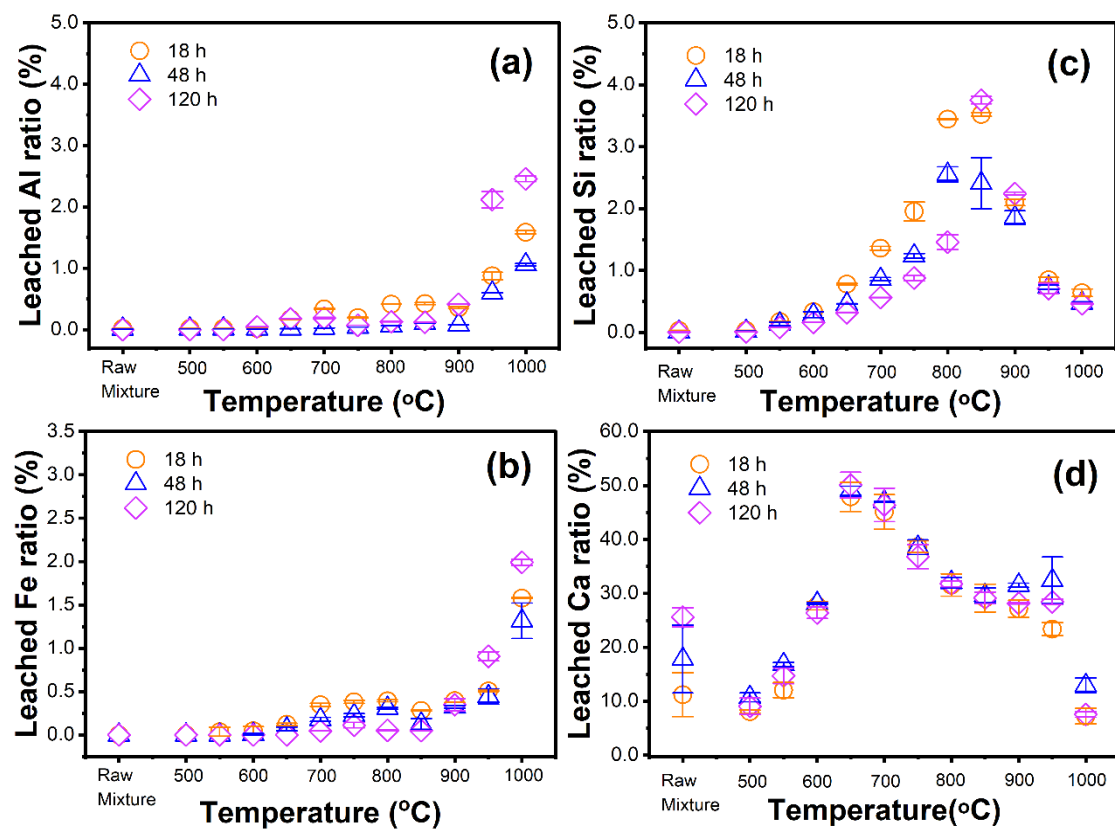


Fig. S4 Leached ratios of Al, Fe, Si and Ca in the leachates of raw mixtures and sintering products of high-Cd series with (Al+Si):Cd mole ratio at 6:1. (a) leached Al ratio; (b) leached Fe ratio; (c) leached Si ratio; (d) leached Ca ratio.

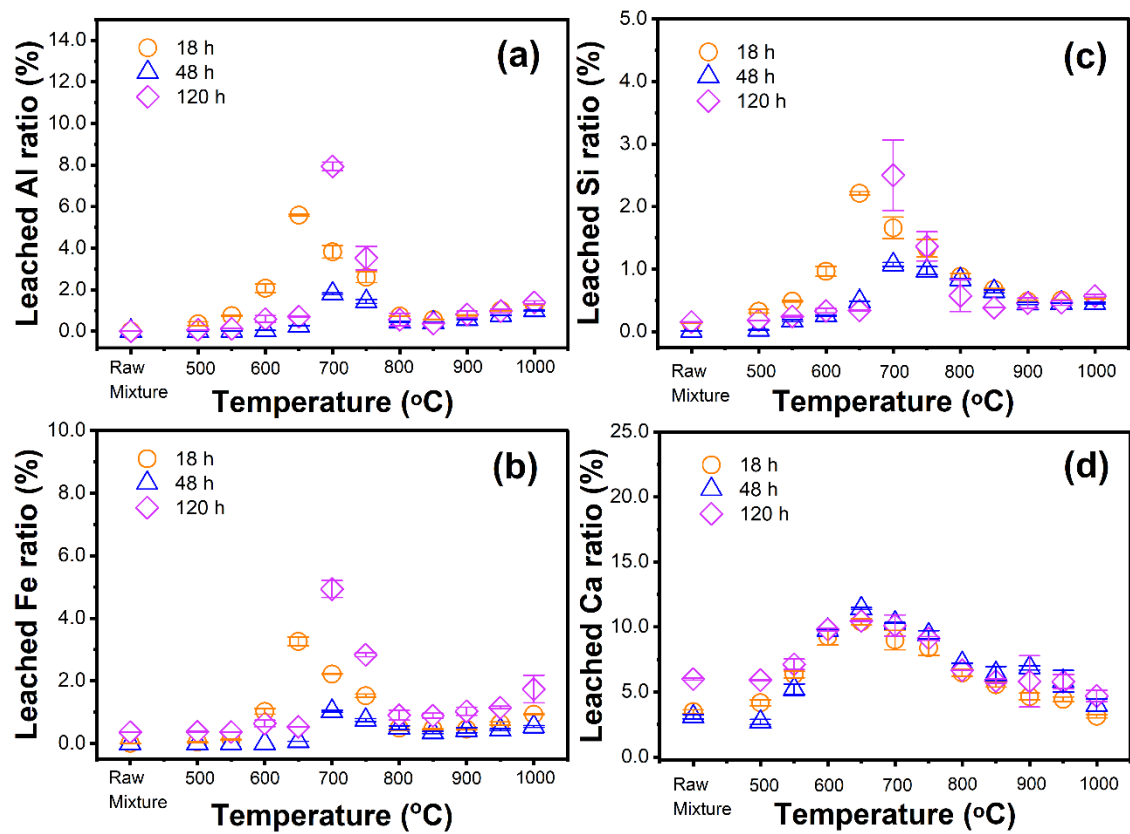


Fig. S5 Leached ratios of Al, Fe, Si and Ca in the leachates of raw mixtures and sintering products of low-Cd series. (a) leached Al ratio; (b) leached Fe ratio; (c) leached Si ratio; (d) leached Ca ratio.

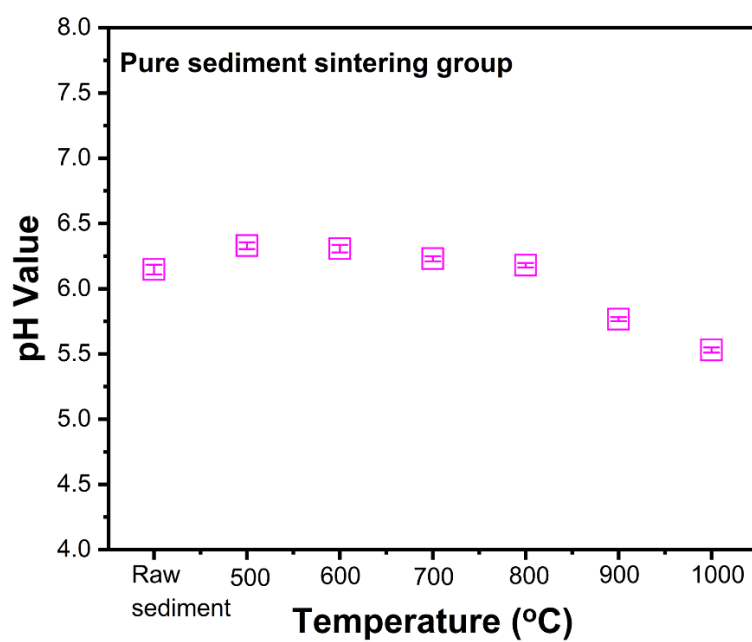


Fig. S6 pH value of the leachates of raw sediment and its sintering products at 500–1000°C with a leaching period of 18 h.

Pure sediment sintering group after leaching for 18h

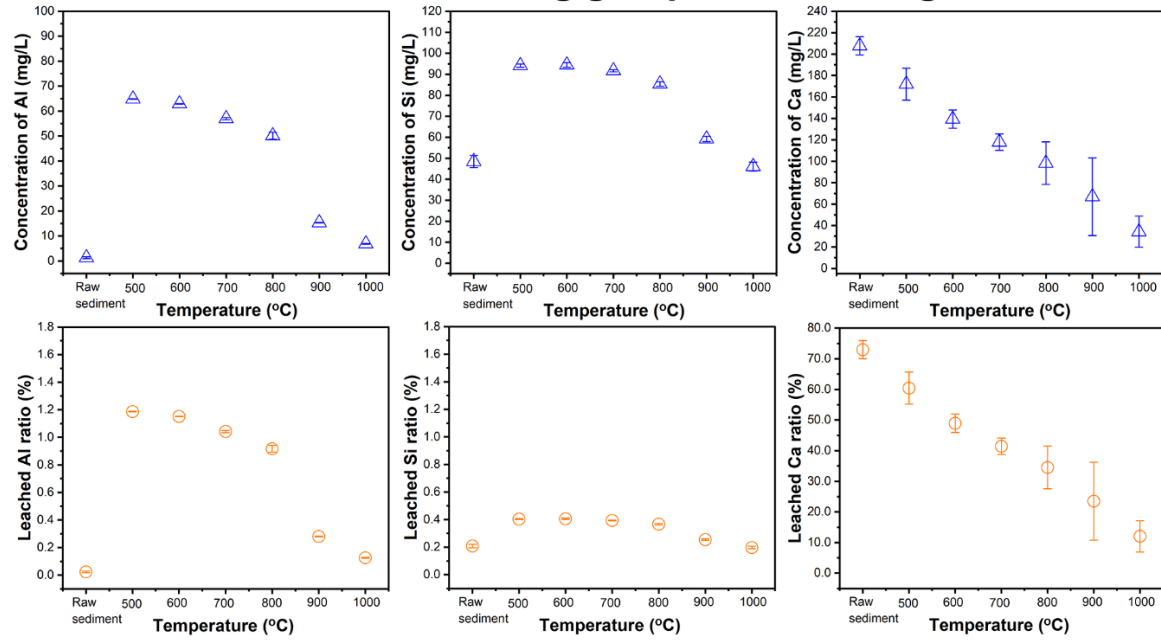


Fig. S7 Concentrations of Al, Si and Ca, and their leached ratios in the leachates of raw sediment and its sintering products at 500–1000°C with a leaching period of 18 h.