

Supplementary Materials

Network analyses reveal geographically continuous elemental patterns in municipal solid waste incineration fly ash

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Text S1. Engineering parameters processing

Sampling time: The sampling time was recorded for laboratory collected samples, and some papers also reported their sampling time. For the sampling period, the initial date was recorded as sampling time. Samples reported with seasonal descriptors were converted to numerical months using mid-season months. The sampling month and year were retained for time-series analyses, while those without reported sampling time may use the paper publication year as surrogate.

Geographic information: The geographic information of waste incinerators was normalized into countries. Due to the large incineration capacity and broad land size, the provinces were retained for incinerator located in China. Various samples with missing geographic information were retained as null.

Capacity: The capacity of the reported incinerators was recorded, with the unit of metric tons per day. The ranges of capacity were simplified to the midpoint values.

Waste composition: Although the dataset was established to analyze the MSWI fly ash, the waste composition can be complex for many incinerators. The waste composition combusted in the incinerator was standardized using MSW, RDF (refuse-derived fuel), IW (industrial waste), MW (medical waste), HW (hazardous waste), SS (sewage sludge or channel cleaning sludge), BM (biomass, garden waste, agriculture waste, and compost), CW (sorted construction debris), DW (sorted demolition debris), FUEL (fossil fuel except coal), CAW (combustible waste), FWR (residues from food waste treatment), RW (trash collected on the surface of rivers), RCW (road cleaning waste), OW (organic waste and food waste), and OTHER (other waste and special waste). The waste composition with exact percentages or ratios was maintained, while “small amount”, “mainly/major”, and undefined mixtures were assigned as 10%, 80%, and equal proportion distribution among identified components. A proportion matrix was established using standardized waste categories and proportions, ensuring sum of 100% except 0 for missing or unspecified components.

APC system: The terminology of individual unit of APC systems were standardized using abbreviations including AC (activated carbon), BF (bag filter or fabric filter), SD (semi-dry scrubber), DRY (dry scrubber), WET (wet scrubber), ESP (electrostatic precipitator), SCR (selective catalytic reduction), SNCR (selective non-catalytic reduction), LIME (lime injection without identification of exact scrubbers), CY

(cyclone), NONE (no APC unit or boiler ash), and OTHERS (units with low frequency). Given that modern APC systems often employ multiple treatment technologies in series, binary vector indicating presence (1) or absence (0) of each standardized unit was assigned to each sample, enabling quantitative analysis of individual technology effects and combination on elemental compositions.

*Table S1 Available data amount and completeness rate of collected data **

Elements	Effect data amount	Complete rate (%)	Elements	Effect data amount	Complete rate (%)
Ag	119	8.3	Mg	991	68.9
Al	1064	73.9	Mn	471	32.7
As	464	32.2	Mo	109	7.6
Au	4	0.3	Na	1035	71.9
B	27	1.9	Nb	12	0.8
Ba	383	26.6	Nd	31	2.2
Be	87	6.1	Ni	628	43.6
Bi	54	3.8	P	613	42.6
Br	193	13.5	Pb	989	68.7
Ca	1132	78.7	Pd	8	0.6
Cd	800	55.6	Pr	27	1.9
Ce	53	3.7	Pt	7	0.5
Cl	924	64.5	Rb	41	2.8
Co	161	11.2	Rh	8	0.6
Cr	879	61.1	S	926	64.4
Cr(VI)	4	0.3	Sb	263	18.3
Cs	26	1.8	Sc	31	2.2
Cu	964	67.0	Se	199	13.8
Dy	26	1.8	Si	1008	70
Er	24	1.7	Sm	26	1.8
Eu	25	1.7	Sn	195	13.6
F	58	4.0	Sr	249	17.3
Fe	1040	72.3	Ta	8	0.6
Ga	18	1.3	Tb	16	1.1
Gd	25	1.7	Te	11	0.8
Ge	10	0.7	Th	33	2.3
Hf	27	1.9	Ti	608	42.3
Hg	234	16.3	Tl	35	2.4
Ho	10	0.7	Tm	13	0.9
I	2	0.1	U	32	2.2
In	17	1.2	V	136	9.5
Ir	2	0.1	W	30	2.1
K	1037	72.1	Y	34	2.4
La	42	2.9	Yb	22	1.5
Li	17	1.2	Zn	1063	73.9
Lu	13	0.9	Zr	83	5.8

** The information is referred to the collected raw data, without any cleaning or pretreatment.*

Table S2 Missing rates of elements after data cleaning

Element	Missing counts	Missing rate(%)	Zero counts	Available counts
Ca	152	11.70	0	1147
Al	229	17.63	1	1070
K	248	19.09	0	1051
Fe	263	20.25	3	1036
Na	265	20.40	1	1034
Si	276	21.25	0	1023
Zn	292	22.48	0	1007
Mg	305	23.48	1	994
Pb	355	27.33	0	944
Cu	362	27.87	0	937
Cl	371	28.56	1	928
S	379	29.18	0	920
Cr	443	34.10	0	856
Cd	512	39.41	0	787
Ni	685	52.73	0	614
Ti	689	53.04	0	610
P	691	53.19	1	608
Mn	832	64.05	0	467
As	848	65.28	1	451

Table S3 Random Forest imputation validation results with 20% hold-out

Element	n_train	n_test	R ²	R ² _log10	RMSE	RMSE_log10	MAPE
Ca	917	229	0.257	0.156	96158.5	0.341	165.6%
Al	856	214	0.667	0.688	13958.7	0.274	87.7%
K	840	210	0.419	0.472	17027.7	0.296	99.3%
Fe	828	207	0.433	0.262	9724.4	0.343	256.7%
Na	827	207	0.318	0.141	28429.4	0.446	401.6%
Si	818	205	0.813	0.761	23273.2	0.213	41.2%
Zn	805	201	0.396	0.325	5158.8	0.310	90.5%
Mg	795	199	0.295	0.218	5623.4	0.286	88.8%
Pb	755	189	0.578	0.367	1244.5	0.372	302.9%
Cu	749	187	0.392	0.390	639.1	0.283	78.4%
Cl	742	186	0.641	0.419	50748.1	0.401	278.8%
S	736	184	0.145	0.180	13139.5	0.294	84.1%
Cr	684	171	0.164	0.212	234.5	0.411	363.6%
Cd	373	93	0.582	0.691	296.9	0.195	39.3%
Ni	491	123	0.461	0.411	49.3	0.307	87.8%
Ti	488	122	0.486	0.571	2644.5	0.270	74.1%
P	486	122	0.554	0.621	3195.3	0.229	49.1%
Mn	373	93	0.582	0.691	296.9	0.195	39.3%
As	360	90	0.147	0.047	56.4	0.604	2293.5%

*Given the relatively low imputation accuracy for As and Cd, correlation results involving these elements should be interpreted with caution.

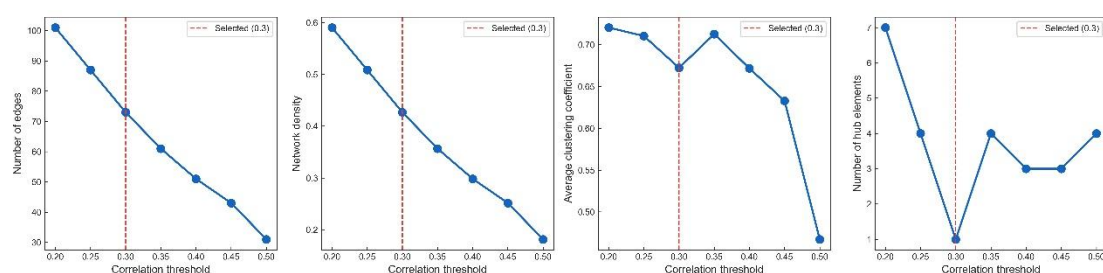


Figure S1 Sensitivity analysis of the selection of correlation thresholds.

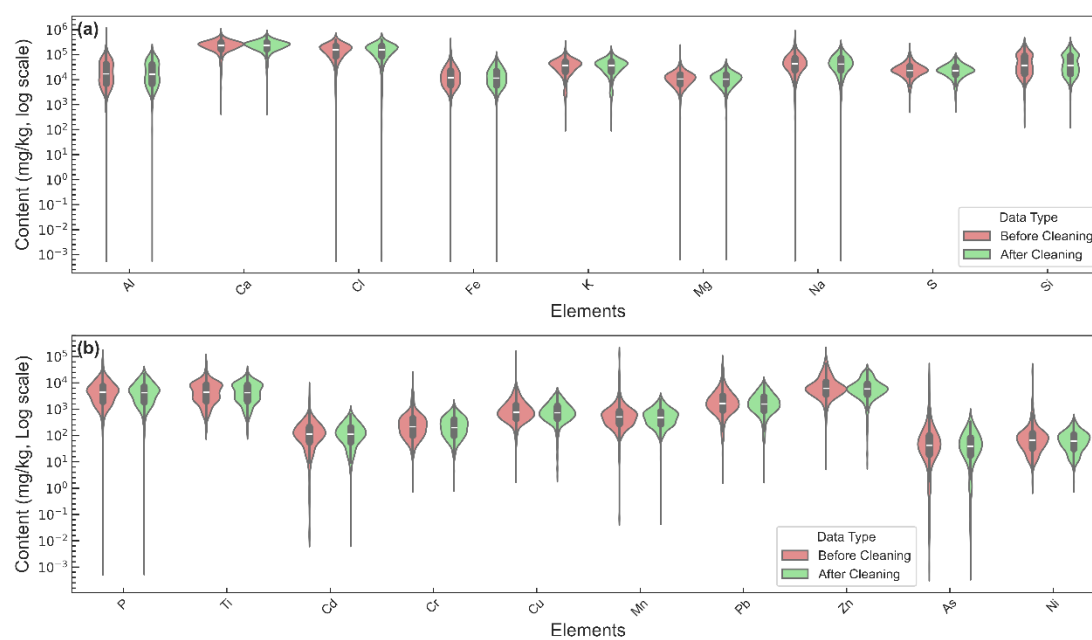
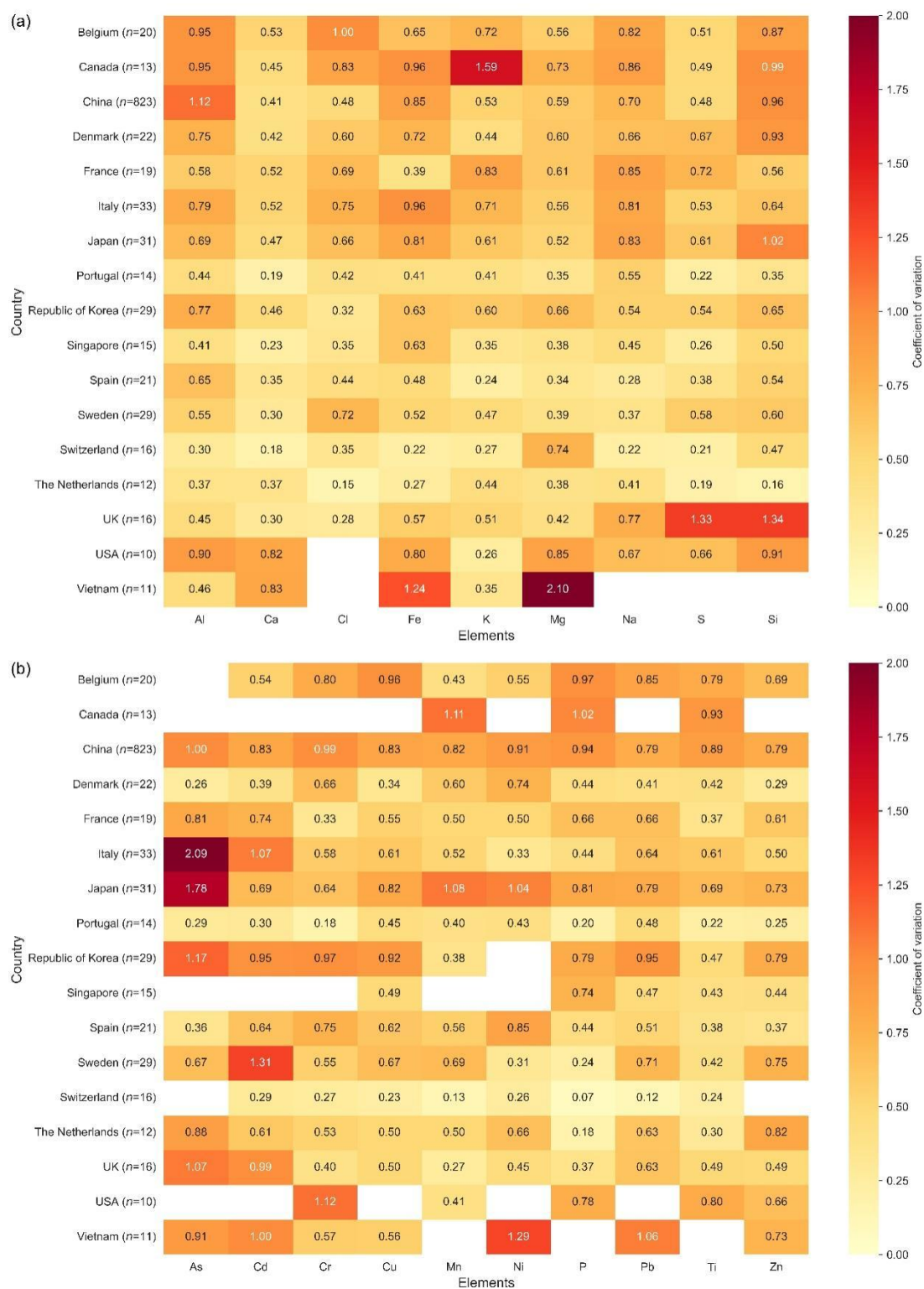


Figure S2 Ranges of elemental contents in MSWI fly ash samples before and after outlier removal. (a) Major elements; (b) Minor and trace elements



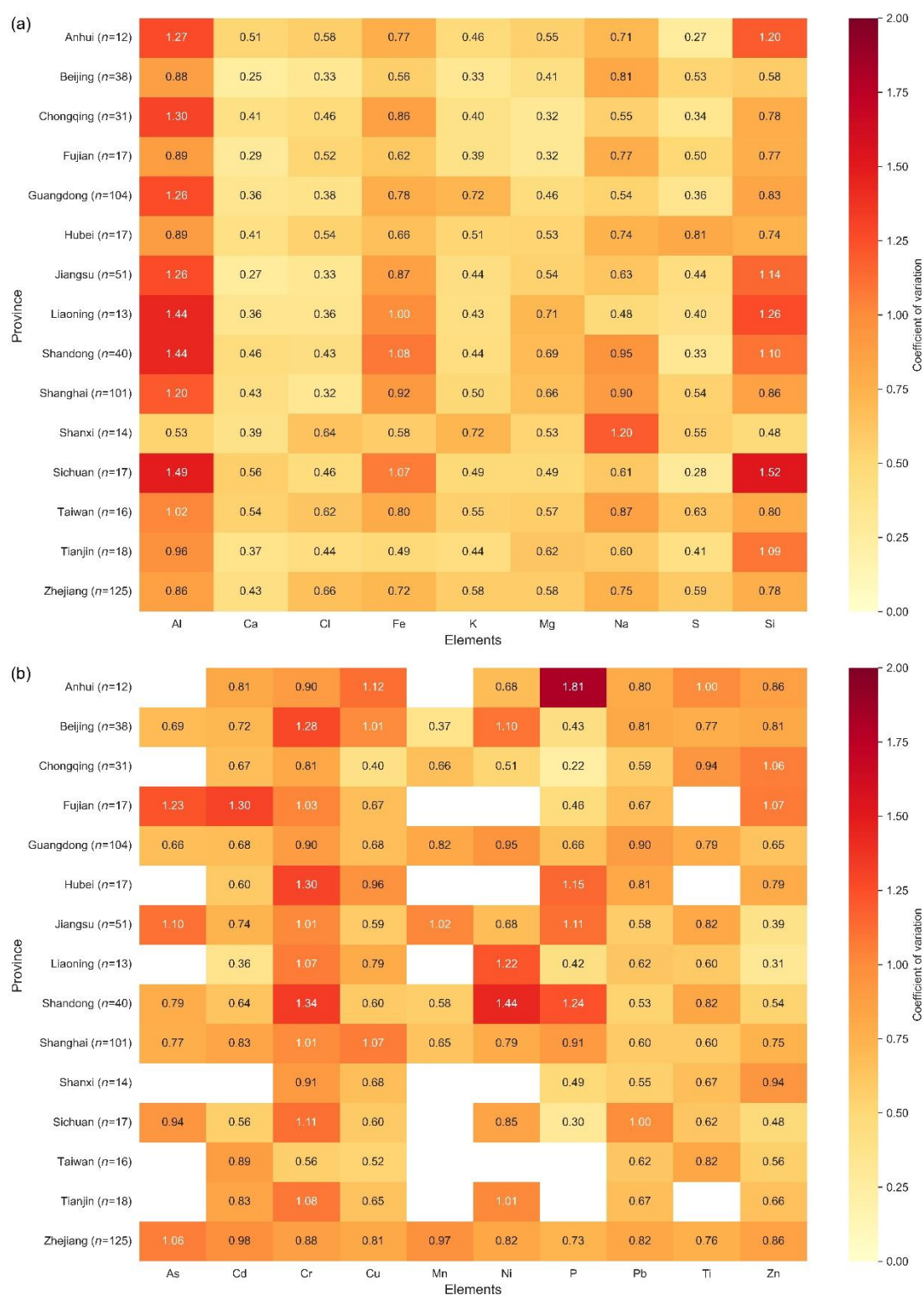


Table S4 Results of one-way analysis of variance (ANOVA) among countries¹

Elements	F value	Original <i>p</i> value	Corrected <i>p</i> value	η^2	Significance
S	18.89	3.00E-36	5.70E-35	0.226	***
Pb	16.41	1.12E-33	1.07E-32	0.209	***
Zn	16.47	1.19E-29	7.52E-29	0.175	***
Cu	11.03	5.80E-22	2.75E-21	0.152	***
K	10.04	3.33E-21	1.27E-20	0.134	***
Cd	10.85	1.56E-18	4.93E-18	0.155	***
Ti	10.01	1.93E-16	5.23E-16	0.191	***
Cl	8.52	2.47E-15	5.86E-15	0.115	***
Na	6.01	8.35E-11	1.76E-10	0.08	***
Ca	5.36	5.97E-10	1.13E-09	0.07	***
Al	5.11	8.02E-09	1.39E-08	0.068	***
Si	4.92	6.56E-08	1.04E-07	0.064	***
Cr	3.69	1.03E-05	1.50E-05	0.063	***
Mg	3.97	1.18E-05	1.60E-05	0.05	***
Fe	2.82	0.0006	0.0007	0.04	***
Mn	1.6	0.1124	0.1334	0.04	ns
Ni	1.43	0.1633	0.1792	0.028	ns
As	1.52	0.1698	0.1792	0.026	ns
P	1.26	0.2461	0.2461	0.028	ns

¹17 countries with more than 10 samples were analyzed, including China, Italy, Japan, Sweden, Republic of Korea, Spain, Belgium, France, Switzerland, UK, Singapore, Denmark, Portugal, Canada, the Netherlands, Vietnam, and USA.

***: corrected $p < 0.001$; **: corrected $p < 0.01$; *: corrected $p < 0.05$; ns: not significant

Table S5 Results of one-way analysis of variance (ANOVA) among Chinese provinces¹

Elements	F value	Original <i>p</i> value	Corrected <i>p</i> value	η^2	Significance
Al	7.17	1.19E-13	2.26E-12	0.166	***
Si	6.14	2.99E-11	2.84E-10	0.156	***
Ti	19.9	4.56E-11	2.89E-10	0.264	***
Cl	6.29	3.15E-10	1.33E-09	0.158	***
Mg	5.64	3.50E-10	1.33E-09	0.141	***
Fe	5.55	6.04E-10	1.91E-09	0.141	***
P	9.75	2.68E-08	7.28E-08	0.205	***
K	4.48	3.13E-07	7.44E-07	0.109	***
Zn	4.51	1.12E-05	2.36E-05	0.085	***
S	3.8	1.68E-05	3.19E-05	0.101	***
Ca	3.22	6.52E-05	0.0001	0.077	***
Cd	4.6	0.0002	0.0003	0.082	***
Cu	3.17	0.001	0.0014	0.067	**
Mn	4.95	0.001	0.0014	0.134	**
Cr	2.65	0.0056	0.0071	0.065	**
Ni	3.22	0.0077	0.0092	0.062	**
Pb	2.43	0.0108	0.0121	0.051	*
As	1.82	0.1118	0.118	0.046	ns
Na	1.18	0.2849	0.2849	0.032	ns

¹15 Chinese provinces with more than 10 samples were analyzed, including Zhejiang, Shanghai, Guangdong, Jiangsu, Beijing, Chongqing, Shandong, Hubei, Sichuan, Tianjin, Fujian, Taiwan, Shanxi, Liaoning, Anhui.

***: corrected $p < 0.001$; **: corrected $p < 0.01$; *: corrected $p < 0.05$; ns: not significant

Table S6 Results of Kruskal-Wallis test among countries¹

Elements	H value	Original <i>p</i> value	Corrected <i>p</i> value	Significance
Pb	128.33	4.49E-21	8.52E-20	***
S	119.57	7.52E-20	7.14E-19	***
Zn	112.45	5.93E-19	3.76E-18	***
K	109.15	8.16E-17	3.88E-16	***
Cu	101.81	7.39E-16	2.81E-15	***
Ti	95.56	1.35E-15	4.26E-15	***
Cl	94.95	5.39E-15	1.46E-14	***
Cd	89.63	1.97E-14	4.67E-14	***
Na	86.37	6.87E-13	1.45E-12	***
Al	85.21	1.14E-12	2.17E-12	***
Ca	86.74	1.56E-12	2.70E-12	***
Si	65.57	2.14E-09	3.39E-09	***
Cr	62.38	1.96E-08	2.87E-08	***
Mg	35.37	0.0002	0.0003	***
As	24.97	0.0003	0.0004	***
Ni	27.75	0.002	0.0023	**
Fe	32.29	0.0022	0.0024	**
P	21.84	0.0256	0.027	*
Mn	16.83	0.0515	0.0515	ns

¹17 countries(regions) with more than 10 samples were analyzed, including China, Italy, Japan, Sweden, Republic of Korea, Spain, Belgium, France, Switzerland, UK, Singapore, Denmark, Portugal, Canada, the Netherlands, Vietnam, and USA.

***: corrected $p < 0.001$; **: corrected $p < 0.01$; *: corrected $p < 0.05$; ns: not significant

Table S7 Results of Kruskal-Wallis test among Chinese provinces¹

Elements	H value	Original <i>p</i> value	Corrected <i>p</i> value	Significance
Zn	63.02	3.50E-10	6.65E-09	***
Mg	71.94	8.59E-10	8.16E-09	***
Si	70.14	1.82E-09	1.15E-08	***
Cl	61.92	1.01E-08	4.79E-08	***
Al	63.76	2.55E-08	9.69E-08	***
S	57.5	6.41E-08	2.03E-07	***
Ca	57.96	2.66E-07	7.23E-07	***
K	54.77	4.43E-07	1.05E-06	***
Cd	39.3	6.24E-07	1.32E-06	***
Fe	55.46	7.22E-07	1.37E-06	***
Ti	27.87	3.87E-06	6.68E-06	***
Cu	40.38	6.49E-06	1.03E-05	***
Pb	32.01	0.0002	0.0003	***
P	20.56	0.001	0.0013	**
Ni	17.24	0.0041	0.0051	**
Na	29.09	0.0102	0.0114	*
Cr	21.67	0.01	0.0114	*
Mn	12.06	0.0169	0.0178	*
As	10.34	0.0661	0.0661	ns

¹15 Chinese provinces with more than 10 samples were analyzed, including Zhejiang, Shanghai, Guangdong, Jiangsu, Beijing, Chongqing, Shandong, Hubei, Sichuan, Tianjin, Fujian, Taiwan, Shanxi, Liaoning, Anhui.

***: corrected $p < 0.001$; **: corrected $p < 0.01$; *: corrected $p < 0.05$; ns: not significant

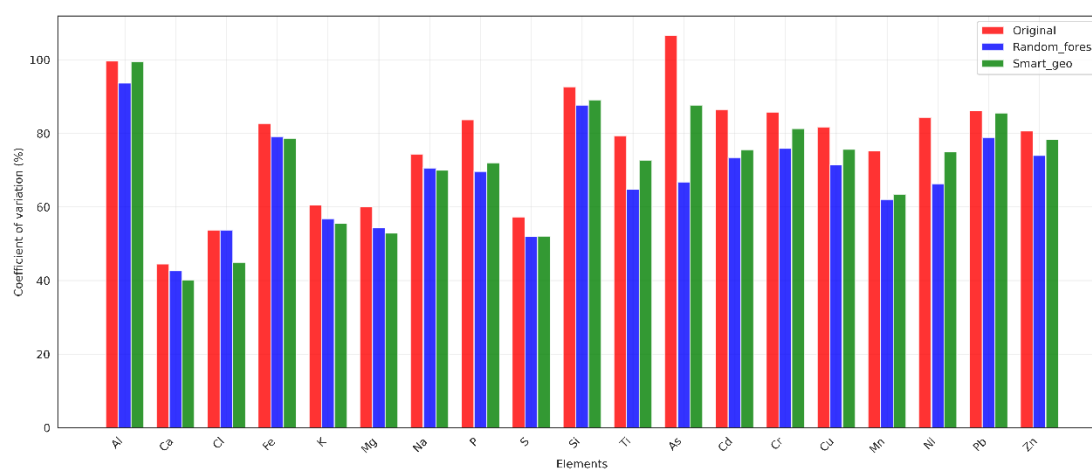


Figure S5 Coefficients of variation (CVs) before and after imputation.

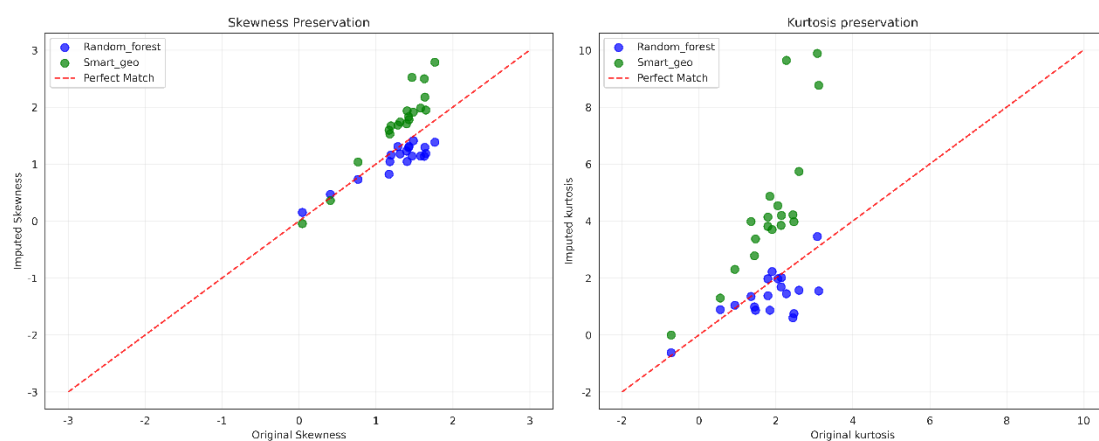


Figure S6 Skewness and kurtosis preservation after imputation.

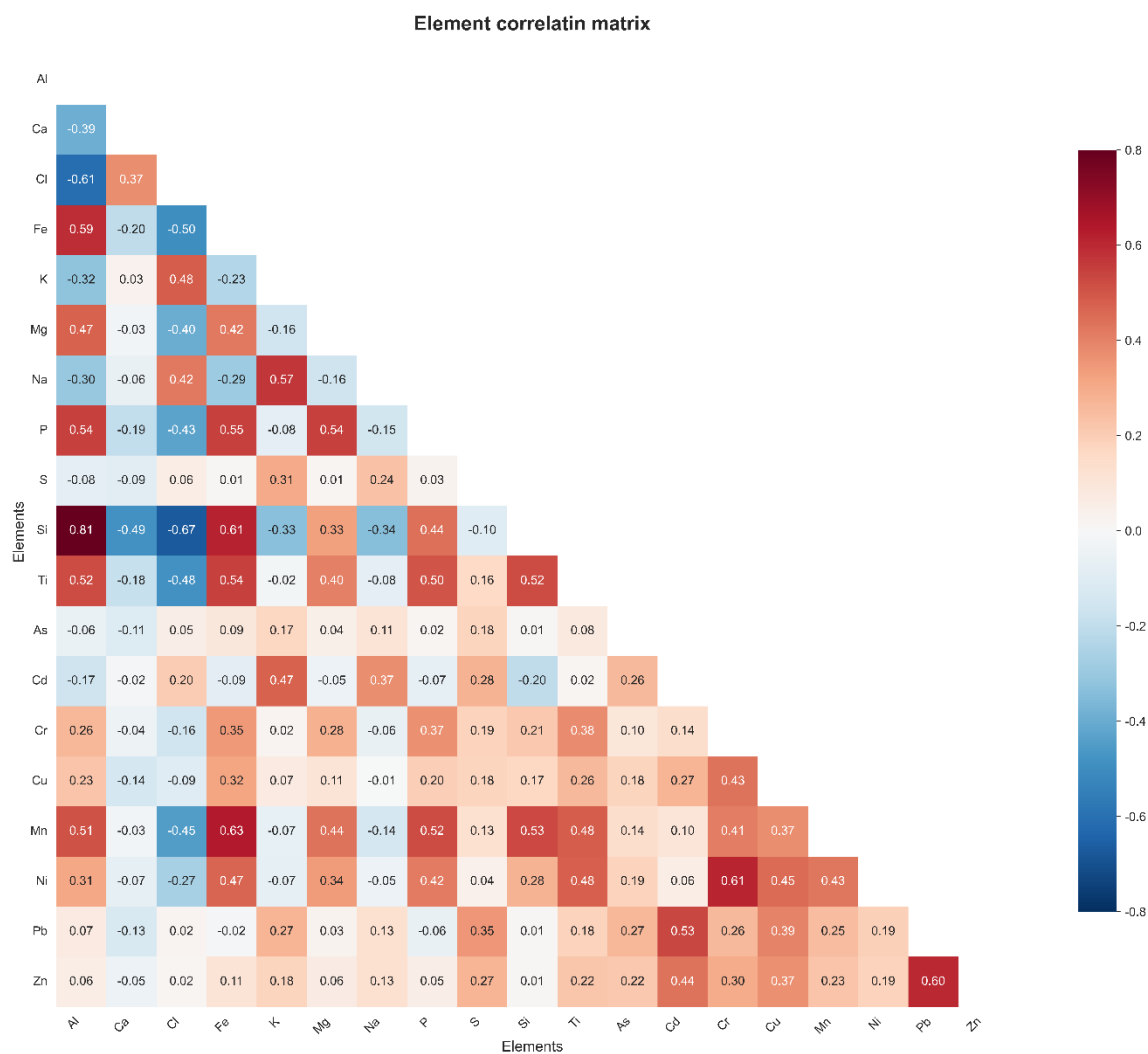


Figure S7 Elemental correlation in original dataset. The values are Pearson correlation coefficients between the elements in both axes.

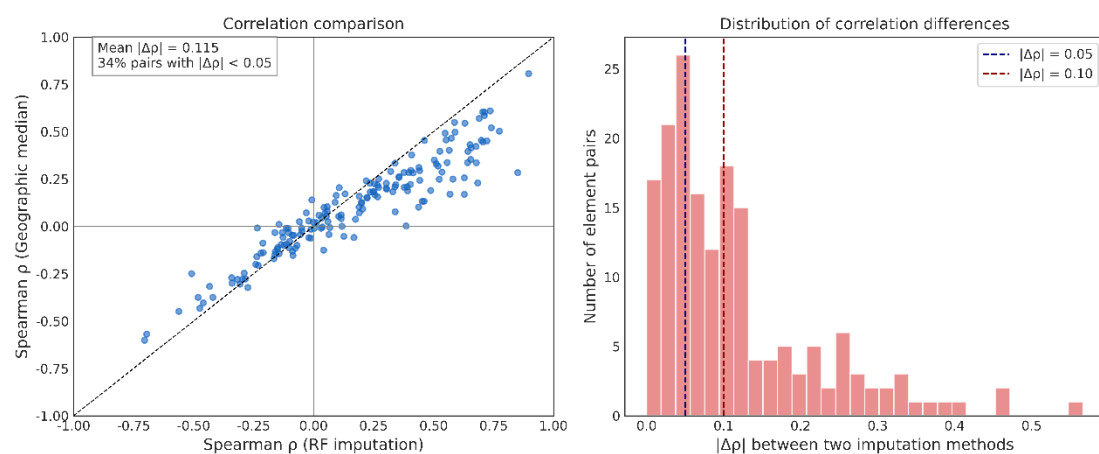


Figure S8 Sensitivity check of Random Forest and smart geographic grouping imputation

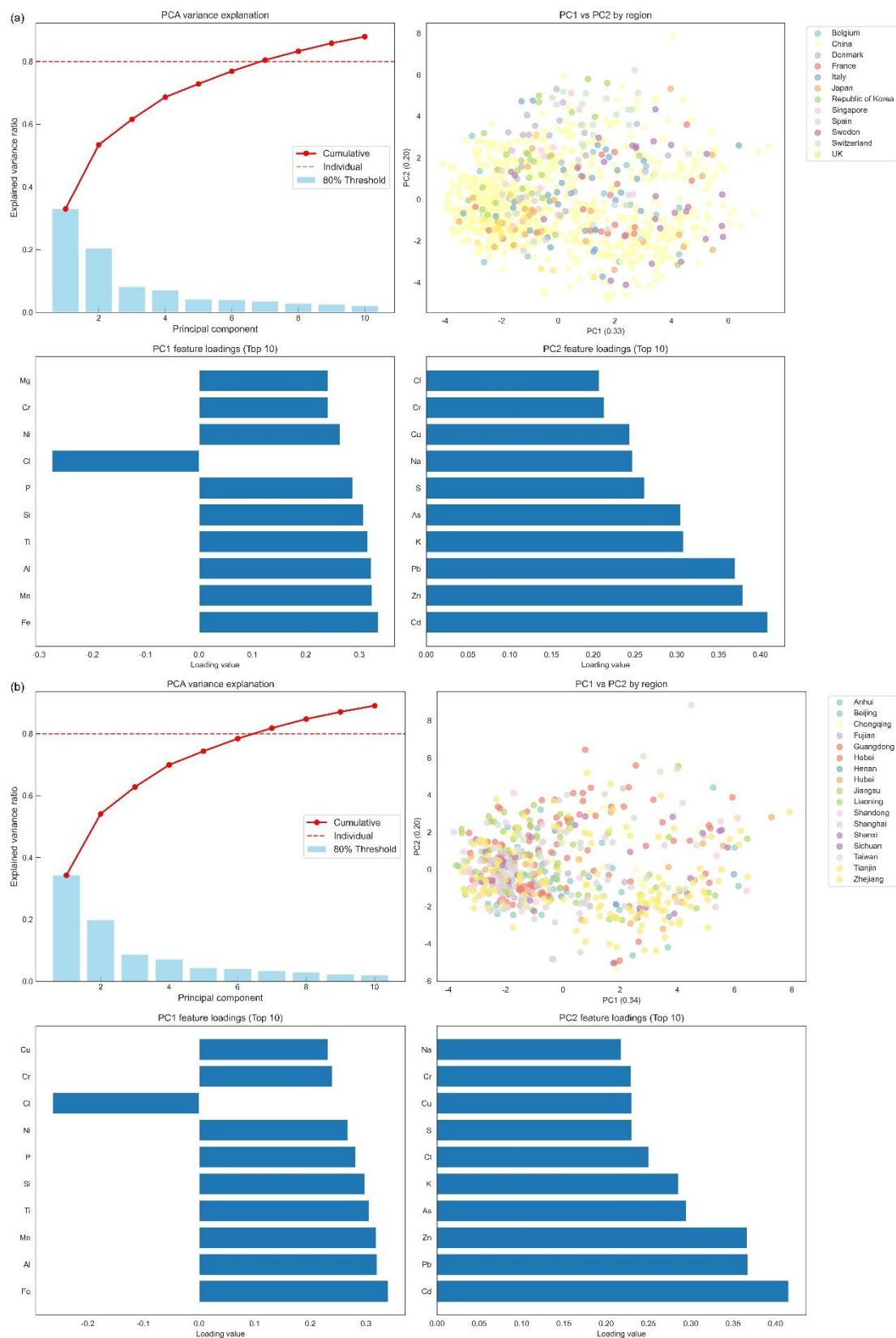


Figure S9 PCA analysis of elemental content in fly ash at (a) country level and (b) Chinese province level.

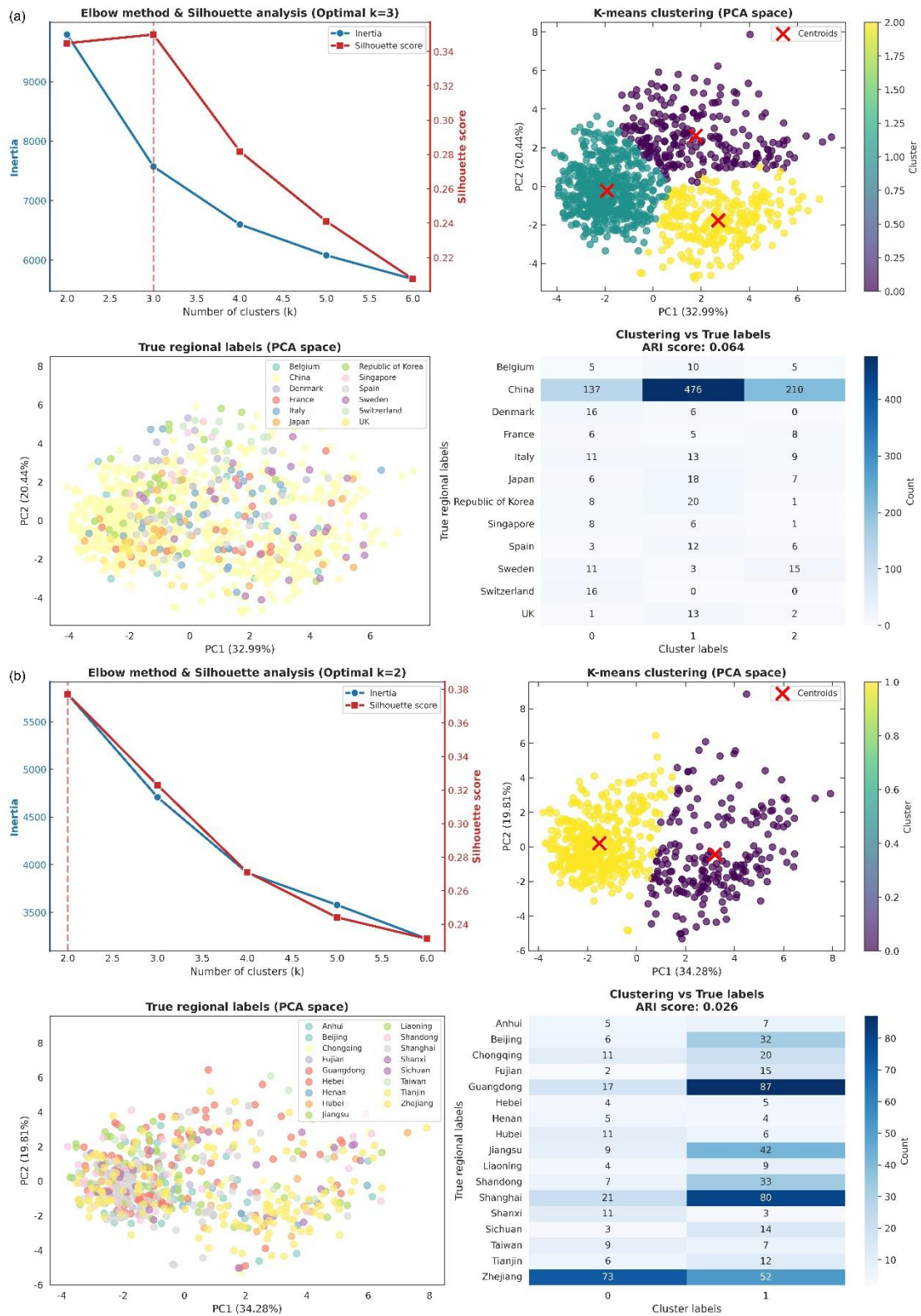


Figure S10 Clustering results at the (a) country level and (b) Chinese province level using five primary components.

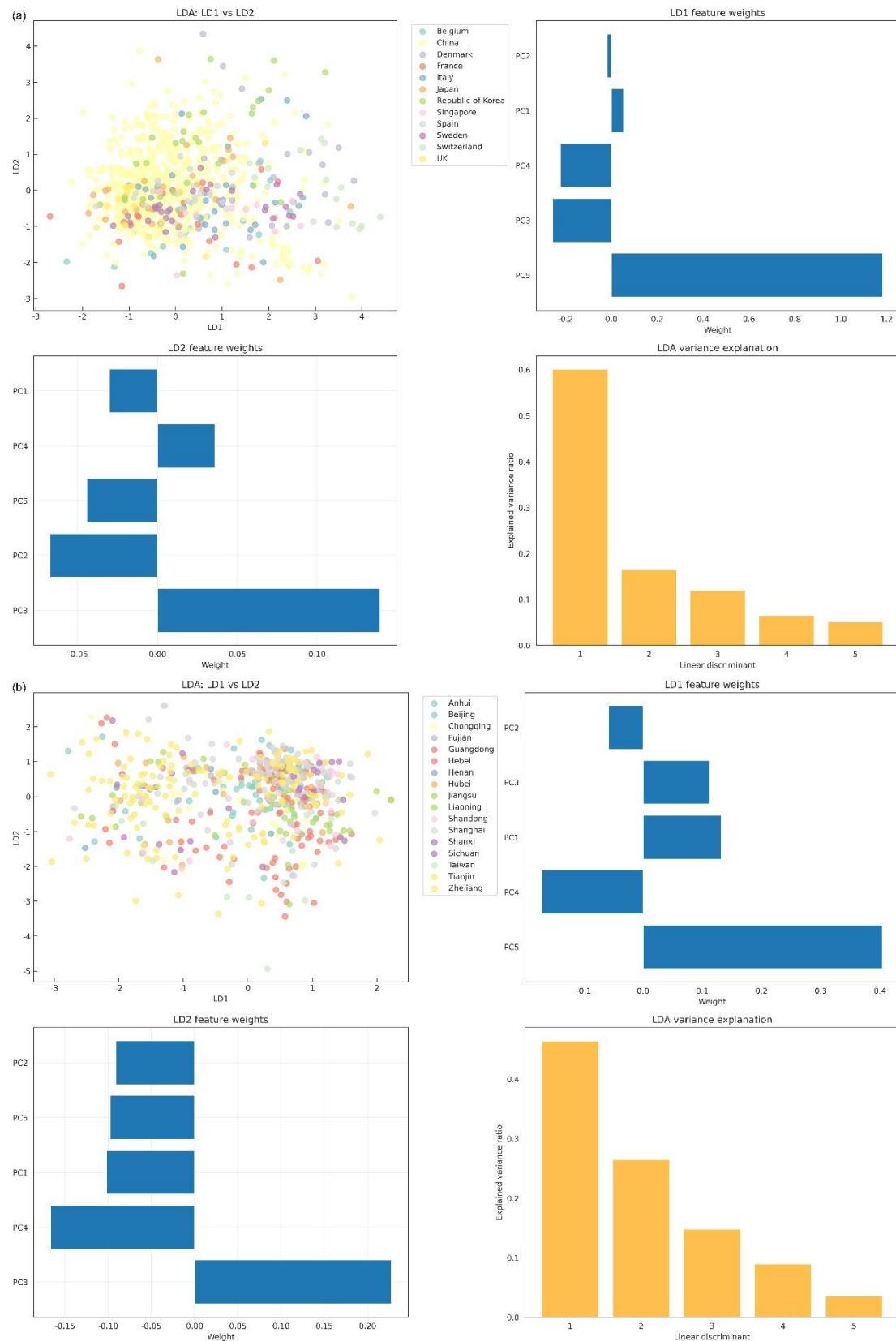


Figure S11 Results of linear discriminant analysis (LDA) at the (a) country level and (b) Chinese province level.

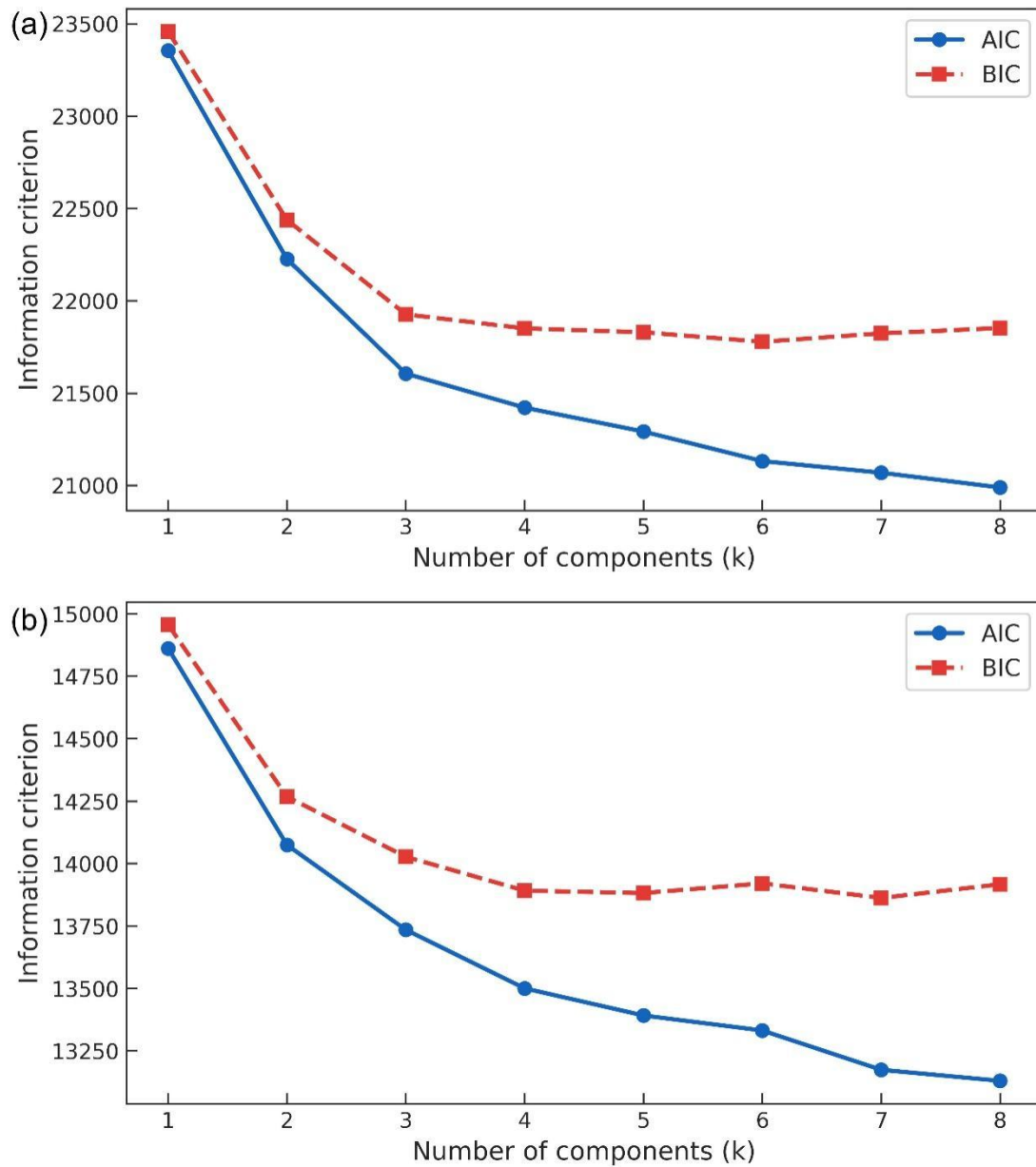


Figure S12 Gaussian Mixture Model (GMM) model selection results for country-level and Chinese province-level datasets. GMM was fitted to the first five principal components of the PCA-reduced dataset for $k = 1-8$ components. Akaike Information Criterion (AIC, blue solid line) and Bayesian Information Criterion (BIC, red dashed line) are shown as a function of the number of Gaussian components k . Lower values indicate better model fit; a clear minimum indicates the preferred number of discrete components. The absence of a BIC minimum and the flattening of both curves beyond $k = 3-4$ indicate that no strongly preferred discrete cluster number exists, supporting a continuous compositional spectrum rather than discrete geographic categories.

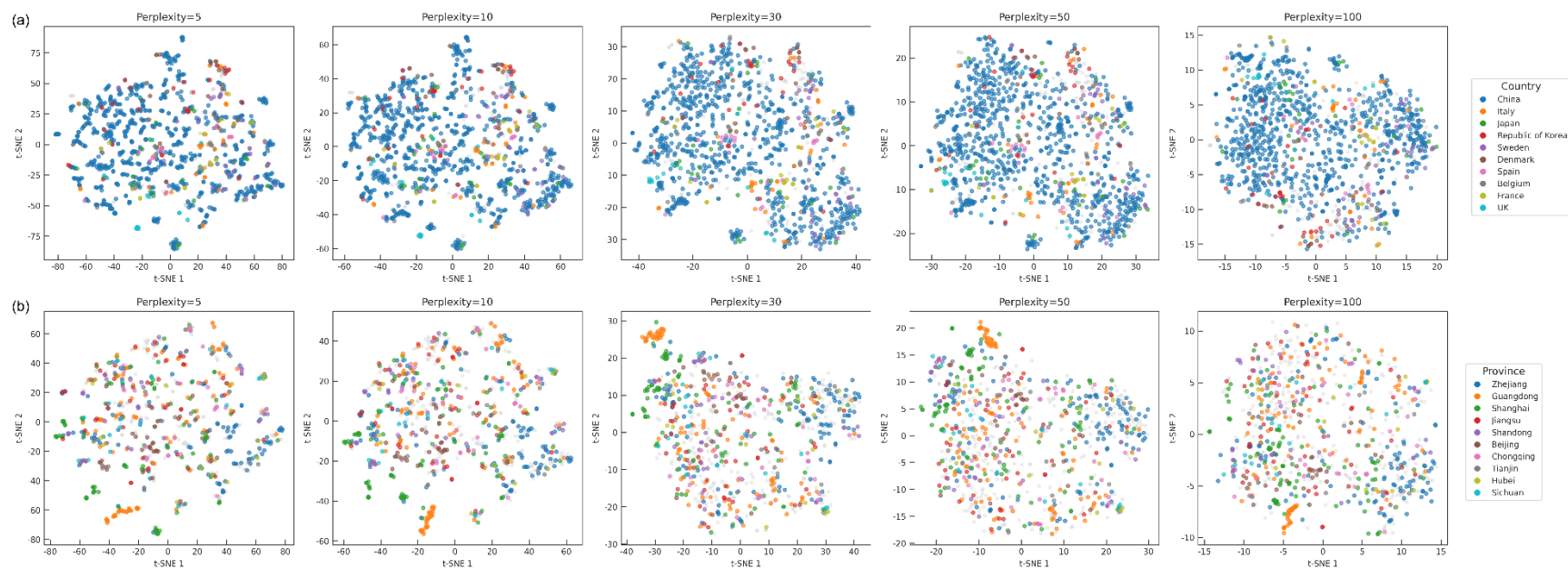


Figure S13 Sensitivity of t-Distributed Stochastic Neighbor Embedding (t-SNE) visualization to the perplexity hyperparameter at (a) country level and (b) Chinese province level. t-SNE was performed at perplexity values of 5, 10, 30, 50, and 100 on the standardized elemental dataset. Node colors indicate geographic region. The extensive overlap between regions is consistent across all perplexity settings, confirming that the absence of geographically coherent clusters reflects genuine compositional continuity rather than an artifact of the perplexity parameter choice.

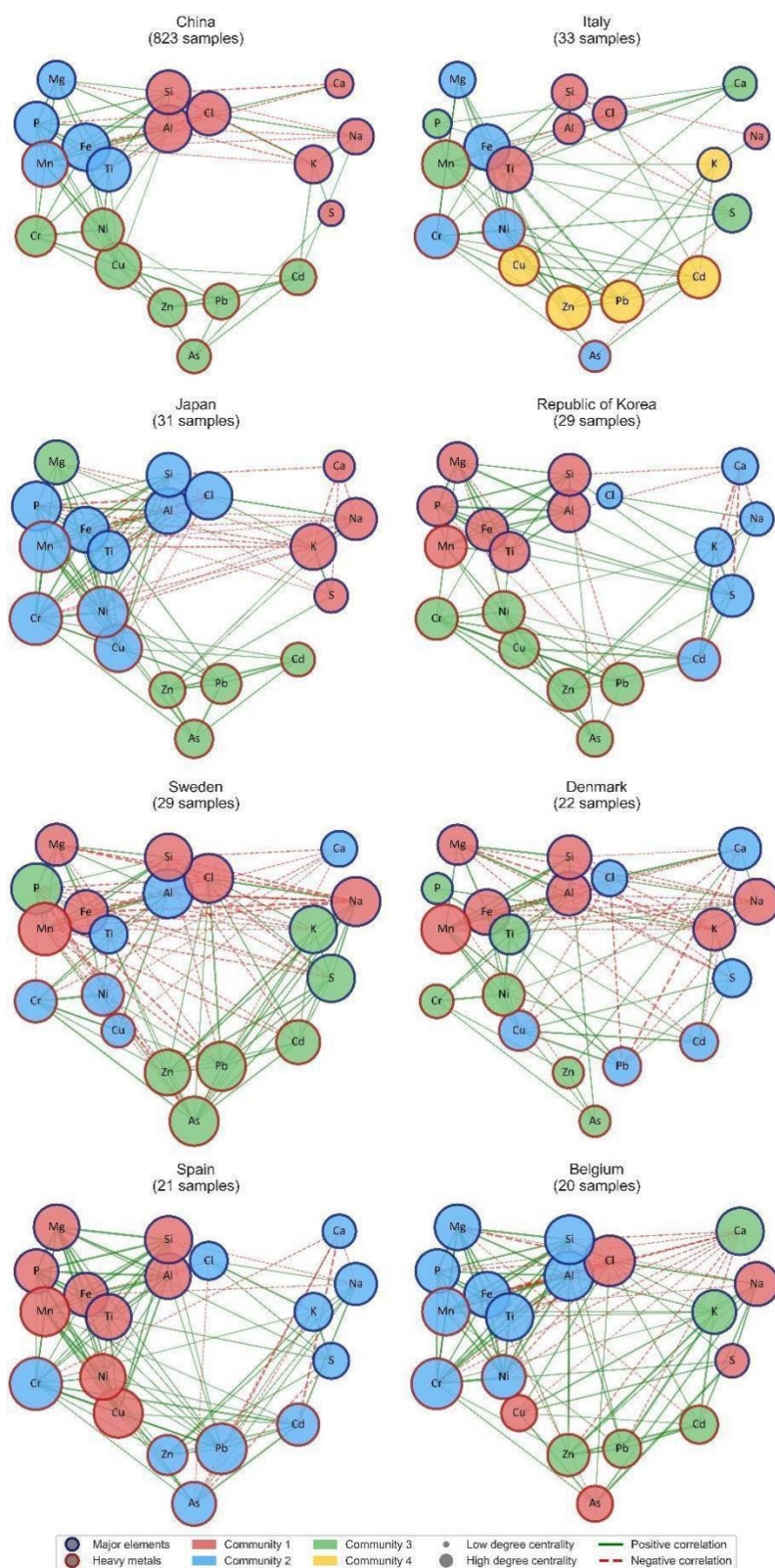


Figure S144 Element correlation network in countries with ≥ 20 samples. All subplots share a fixed node layout computed from the global network to facilitate cross-regional comparison. Node fill color indicates community membership detected by the Louvain algorithm (fixed seed = 42); node border color distinguishes major elements (dark blue border) from heavy metals (dark red border); node size is proportional to degree centrality. Green solid lines represent positive correlations and red dashed lines represent negative correlations; edge width is proportional to the absolute Pearson correlation coefficient. Only element pairs with $|r| \geq 0.3$ and $p < 0.05$

(Benjamini – Hochberg corrected) are shown. Sample sizes are indicated in parentheses below each country name. Note that community colors are assigned independently for each regional network and do not represent the same community across subplots.

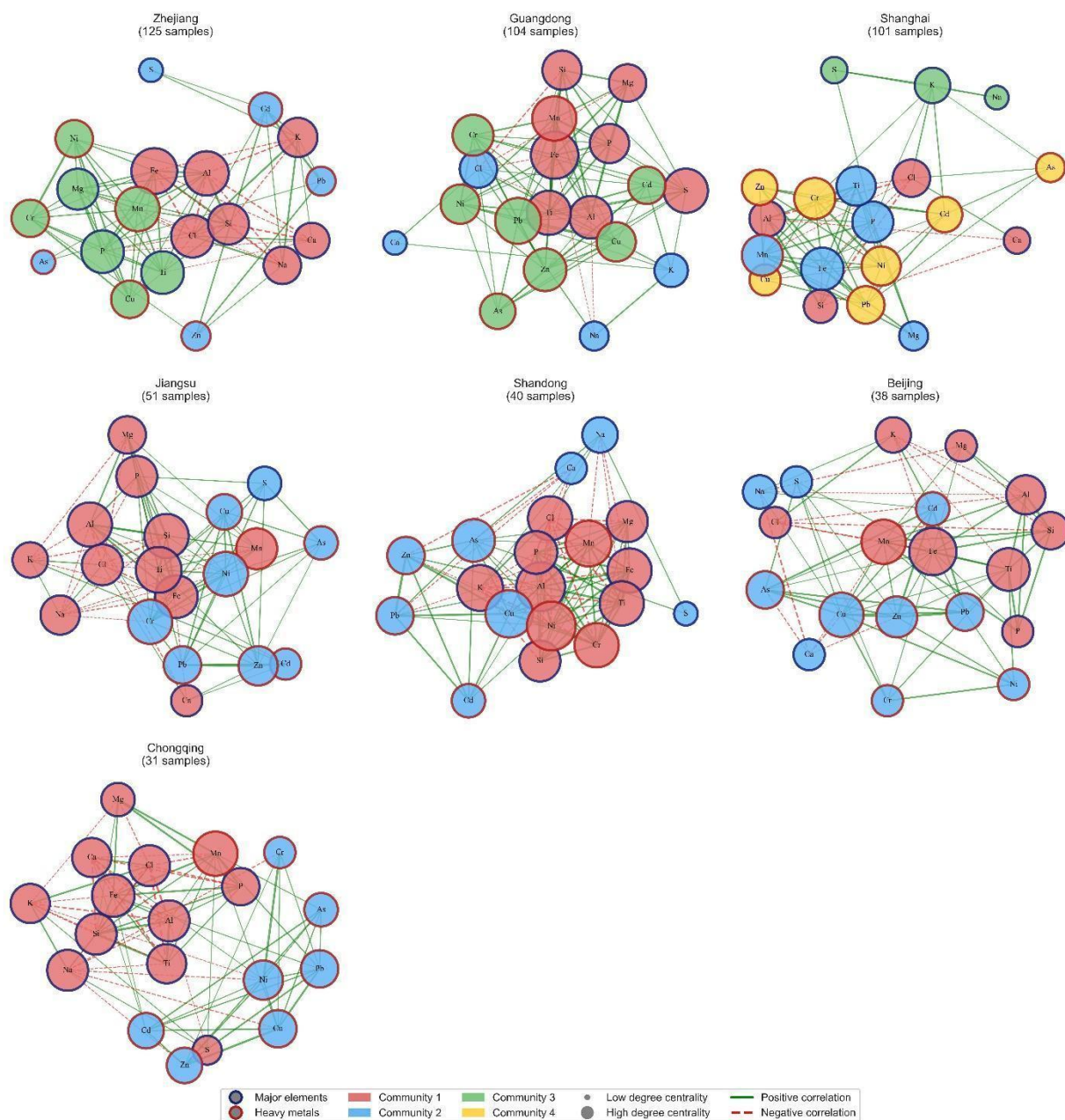


Figure S15 Element correlation network in provinces with ≥ 20 samples. All subplots share a fixed node layout computed from the China-wide network. Visual encoding follows the same conventions as Figure S14 (country-level networks). Community detection was performed independently for each provincial network using the Louvain algorithm (fixed seed = 42); community colors are therefore not directly comparable across subplots.

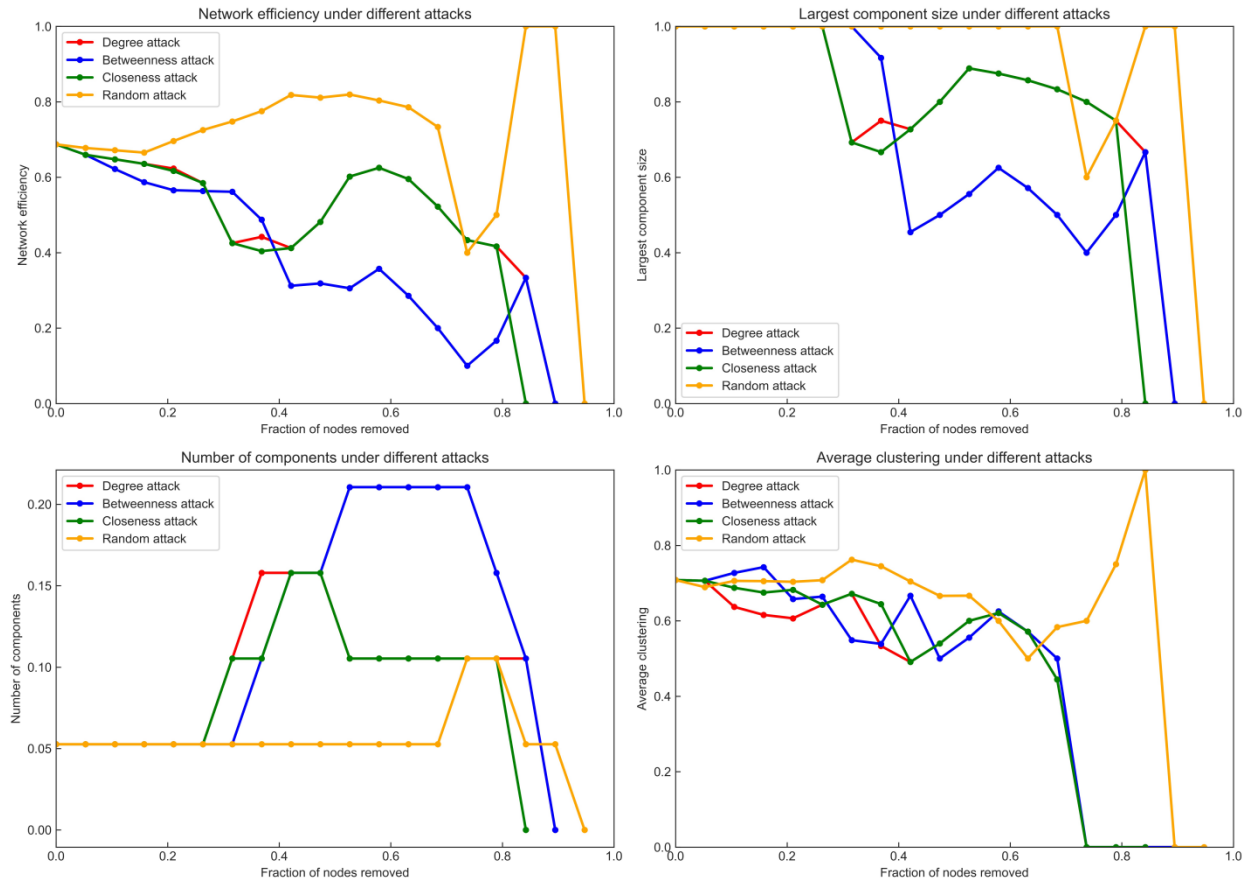


Figure S16 Network robustness analysis in the global level.

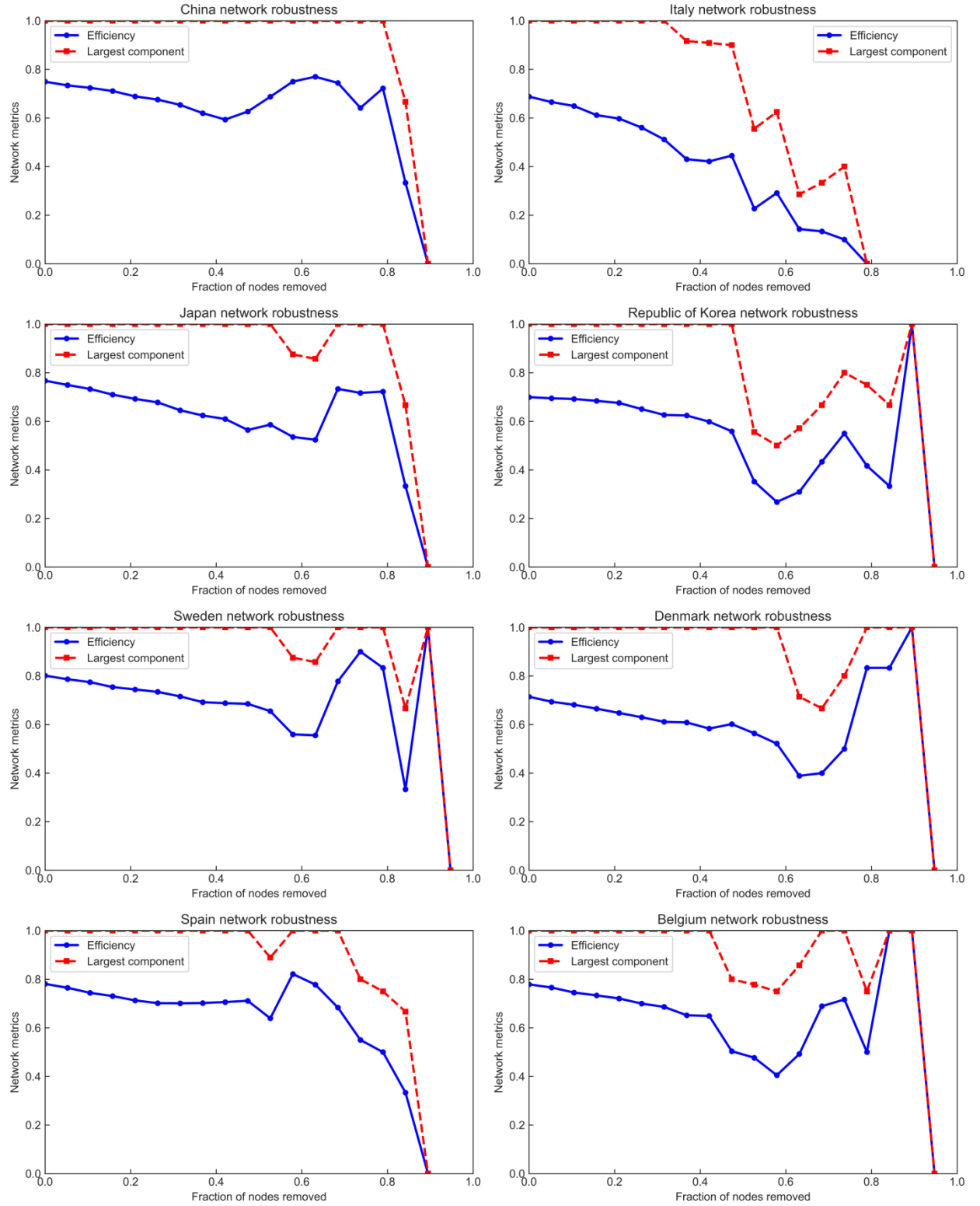


Figure S17 Network robustness analysis of countries with most samples.

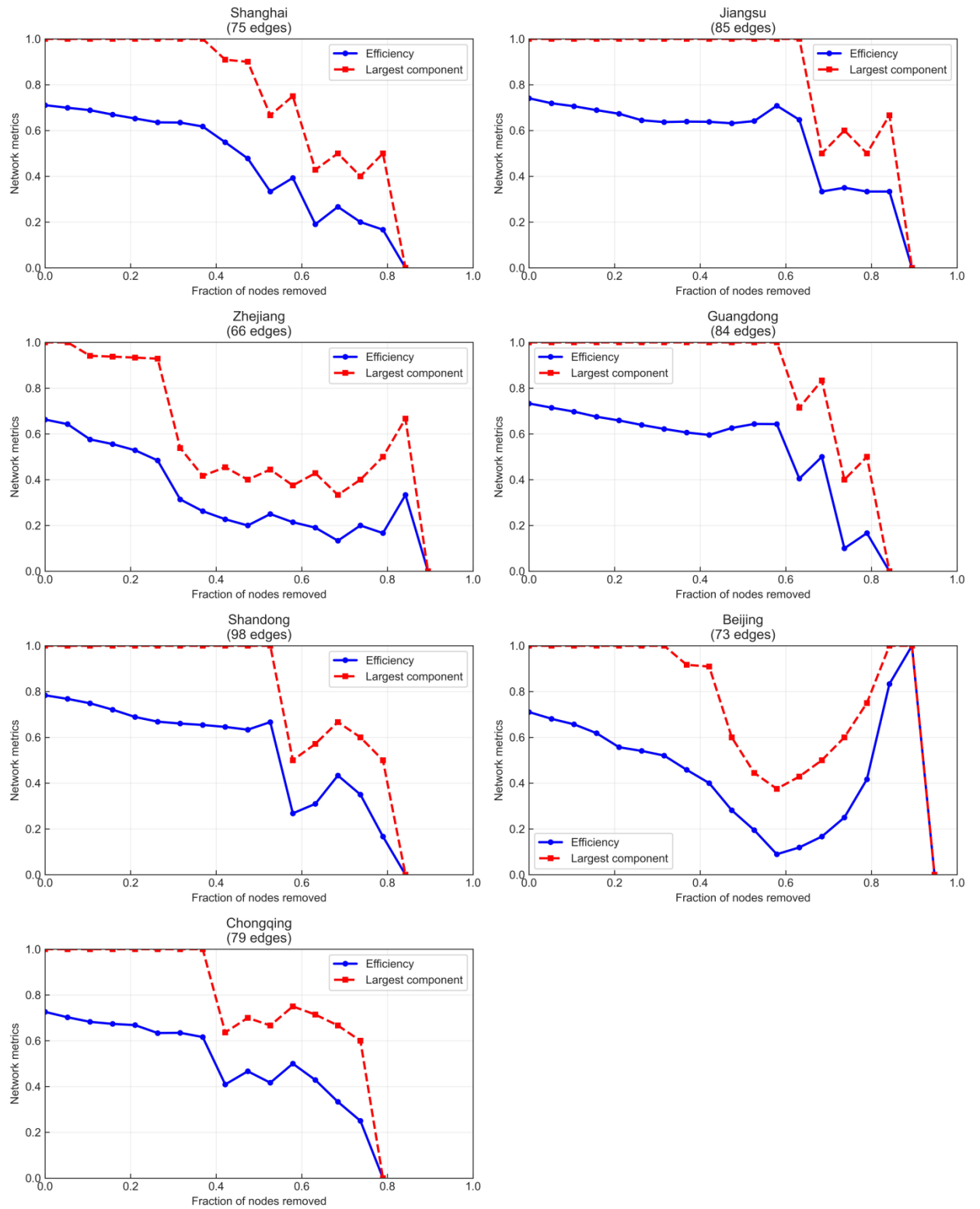


Figure S18 Network robustness analysis of provinces with most samples.

Text S2: List of literature used in the dataset

The journal publications, thesis, and reports used for the construction of the dataset are listed below. The thesis is labeled with “[D]”.

Abdi E, Asadollahfardi G, Salehi A, et al. (2024). Using municipal Solid-Waste Incinerator fly ash, wash water, and propylene fibers in Self-Compacting repair mortar, greenhouse gas emissions potential. *International Journal of Concrete Structures and Materials*, 18: 57. <https://doi.org/10.1186/s40069-024-00694-9>

Aghabeyk F, Chen B, Van Zijl M B, et al. (2025). Physicochemical characterization and resource recovery potential of hazardous municipal solid waste incineration (MSWI) fly ash and air pollution control (APC) residues in the Netherlands. *Journal of Environmental Management*, 384: 125579. <https://doi.org/10.1016/j.jenvman.2025.125579>

Alba N, Gassó S, Lacorte T, et al. (1997). Characterization of municipal solid waste incineration residues from facilities with different air pollution control systems. *Journal of the Air & Waste Management Association*, 47(11): 1170–1179. <https://doi.org/10.1080/10473289.1997.10464059>

Alba N, Vázquez E, Gassó S, et al. (2001). Stabilization/solidification of MSW incineration residues from facilities with different air pollution control systems. Durability of matrices versus carbonation. *Waste Management*, 21(4): 313–323. [https://doi.org/10.1016/s0956-053x\(00\)00082-9](https://doi.org/10.1016/s0956-053x(00)00082-9)

Almalkawi A T, Balchandra A, Soroushian P. (2019). Potential of using industrial wastes for production of geopolymer binder as green construction materials. *Construction and Building Materials*, 220: 516–524. <https://doi.org/10.1016/j.conbuildmat.2019.06.054>

Andreola F, Barbieri L, Hreglich S, et al. (2007). Reuse of incinerator bottom and fly ashes to obtain glassy materials. *Journal of Hazardous Materials*, 153(3): 1270–1274. <https://doi.org/10.1016/j.jhazmat.2007.09.103>

Arikibe J E and Cieřlik B M. (2025). Assessing metal distribution in diverse incineration ashes: Implications for sustainable waste management in case of different incineration facilities. *Water Air & Soil Pollution*, 236: 81. <https://doi.org/10.1007/s11270-024-07686-1>

Ashraf M S, Ghouleh Z, Shao Y. (2019). Production of eco-cement exclusively from municipal solid waste incineration residues. *Resources Conservation and Recycling*, 149: 332–342. <https://doi.org/10.1016/j.resconrec.2019.06.018>

- Assi A, Bilo F, Zanoletti A, et al. (2019). Zero-waste approach in municipal solid waste incineration: Reuse of bottom ash to stabilize fly ash. *Journal of Cleaner Production*, 245: 118779. <https://doi.org/10.1016/j.jclepro.2019.118779>
- Atanes E, Cuesta-García B, Nieto-Márquez A, et al. (2019). A mixed separation-immobilization method for soluble salts removal and stabilization of heavy metals in municipal solid waste incineration fly ash. *Journal of Environmental Management*, 240: 359–367. <https://doi.org/10.1016/j.jenvman.2019.03.122>
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